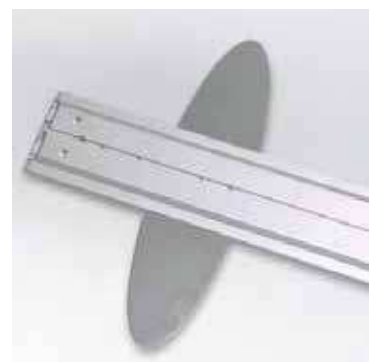
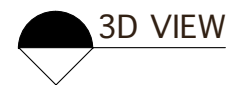




## LUMIWALL LED Backlit fabric display

LUMIWALL is constructed of aluminum extrusion and features SEG press fit fabric graphics for hassle free set up. Heavy duty aluminum feet ensure maximum stability. Graphics are printed on premium fabric designed to provide maximum illumination while maintaining vibrant colors. The entire unit disassembles and packs flat in a single wheeled rotomolded case for unparalleled protection.

**MODEL #: LW-108**



### Details

- Aluminum Extrusion Frame
- Single or double-sided SEG press fit dye-sublimated fabric graphics
- Easy assembly
- Packs in a single 4825 rotomolded wheeled, flat transport case
- Limited Lifetime Warranty
- Made in the USA

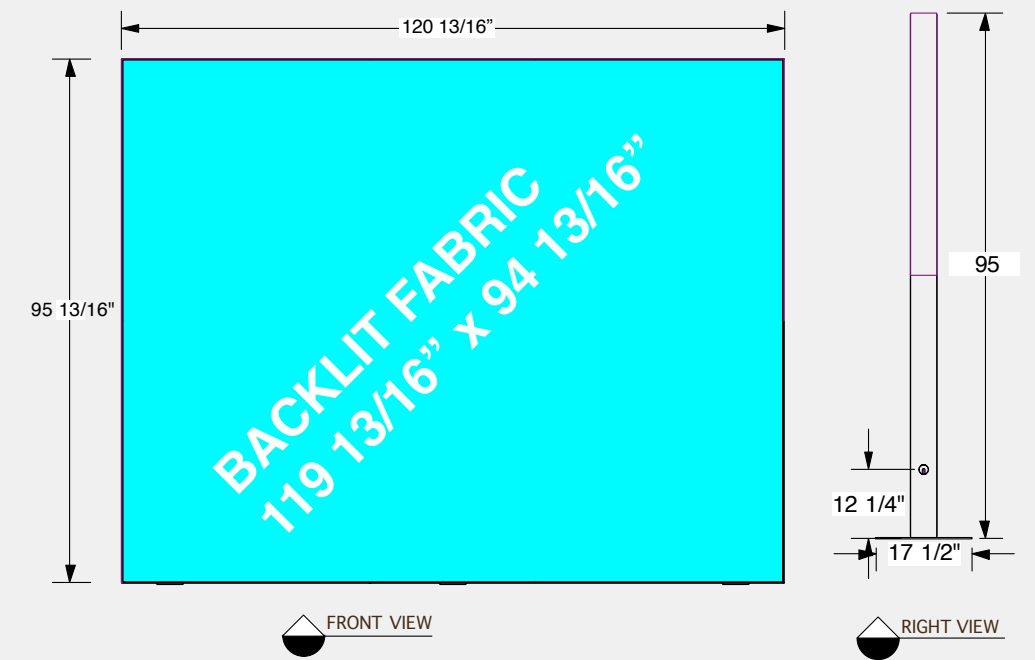
### Includes

- 10' x 8' Lumiwall Frame
- Lumiwall Stabilizer Feet
- Backlit Front Fabric
- White Backing Fabric
- LED Backlighting Kit (800 Lumens, 6500k Daylight White)
- Lumiwall Tool Kit
- Rotomolded Case

### Dimensions

Assembled unit:  
120"w x 95"h x 17.5"d  
115 lbs / 52.2 kgS

Graphic area:  
119 13/16"w x 94 13/16"h



### Additional information

Power/Wattage Requirements: 160w  
Set-Up Time: 45-50min  
Lead Time: 10 Days  
Warranty: Limited Lifetime Warranty

### Shipping



Packs in ( 1 ) 4825 case  
Shipping dimensions:  
50"h x 27"w x 7"d  
1270mm x 685mm x 178mm  
80 lbs / 52.2 kgS

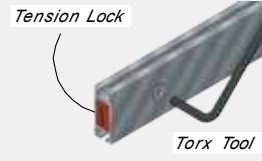


## LW-108 PACKAGE CONTENTS

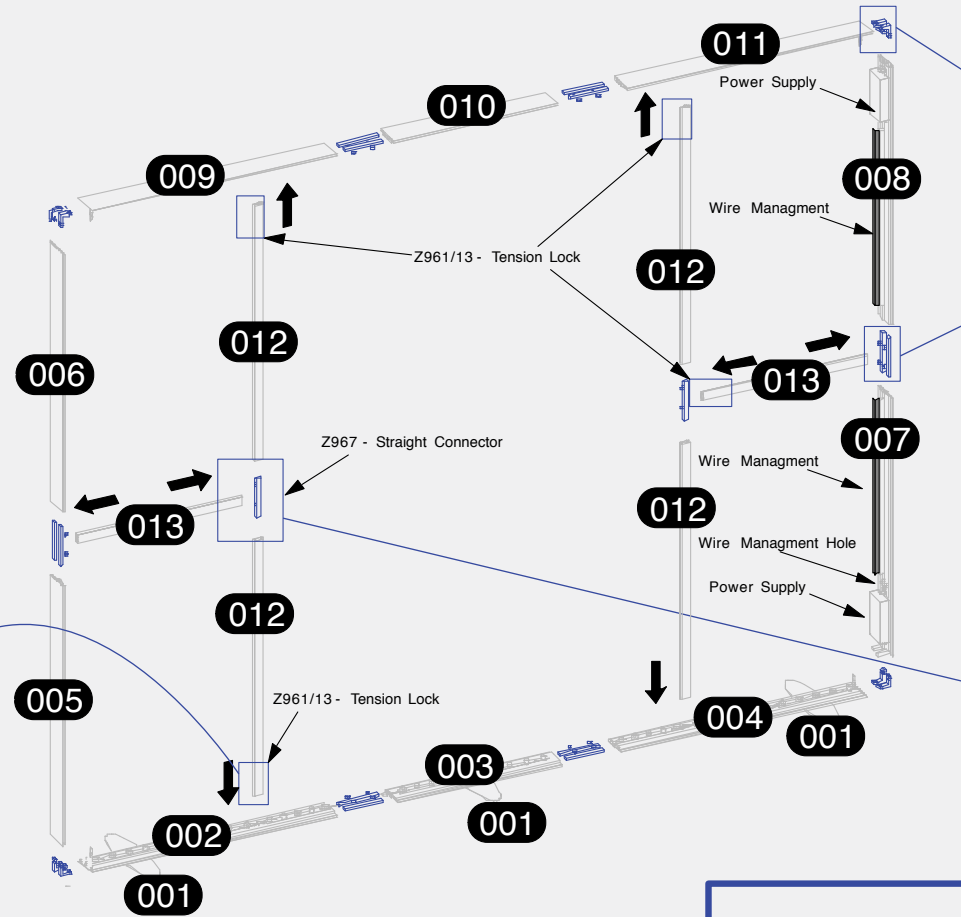
Profile	Label	#	Description
	001	3	1/4" ALUMINIUM OVAL BASE PLATE 17.5" (444.5MM) x 4.72" (120MM)
	002	1	M1901 45° (1143MM) EXTRUSION W/ (1) 45° CUT, (2) HOLES FOR BASE PLATE & LIGHTS
	003	1	M1901 30° (762MM) EXTRUSION W/ (2) HOLES FOR BASE PLATE & LIGHTS
	004	1	M1901 45° (1143MM) EXTRUSION W/ (1) 45° CUTS, (2) HOLES FOR BASE PLATE & LIGHTS
	005	1	M1901 47.5° (1206.5MM) EXTRUSION W/ (1) 45° CUT
	006	1	M1901 47.5° (1206.5MM) EXTRUSION W/ (1) 45° CUT
	007	1	M1901 47.5° (1206.5MM) EXTRUSION W/ (1) 45° CUT, PLASTIC EXTR. & POWER SUPPLY
	008	1	M1901 47.5° (1206.5MM) EXTRUSION W/ (1) 45° CUT, PLASTIC EXTR. & POWER SUPPLY
	009	1	M1901 45° (1143MM) EXTRUSION W/ (1) 45° CUT & LIGHTS
	010	1	M1901 30° (762MM) EXTRUSION W/ LIGHTS
	011	1	M1901 45° (1143MM) EXTRUSION W/ (1) 45° CUT & LIGHTS
	012	4	Z4400 46.87" (1190.5MM) EXTRUSION W/ (1) TENSION LOCK
	013	2	Z4400 30.22" (767.5MM) EXTRUSION W/ (2) TENSION LOCKS
		8	Z966 90° CORNER INTERNAL CONNECTOR
		14	Z967 STRAIGHT INTERNAL CONNECTOR
		4	5/16-18 FLAT HEAD SCREW 0.75" LONG FOR BASE PLATES
		2	119.5"W (3035MM) x 94.5"H (2400MM) SINGLE SIDED DYESUB GRAPHIC W/ SEG WELT ALL 4 SIDES

### 1.

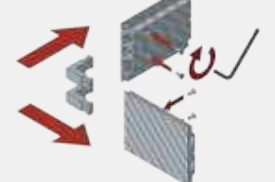
Place tension lock into groove. Insert Torx 30 wrench and turn 1/2 turn



- Slide straight connector (Z967) into inner channel of extrusion. Turn screw enough to hold connector in place.
- Take another extrusion and slide onto straight connector. Tighten both screws to connect extrusions together.
- Repeat above steps to connect all spliced extrusions together.
- Slide corner connector (Z966) into both sides of horizontal extrusions. Turn each screw enough to hold connector in place.
- Slide vertical extrusions onto corner connectors of top horizontal extrusion. Turn each screw enough to hold connector in place.
- Slide vertical extrusions onto corner connectors of bottom horizontal extrusion. Turn each screw enough to hold connector in place.
- Finish frame assembly by sliding corner connectors of bottom horizontal extrusion into inner channel of vertical extrusions and tighten the screws to secure frame extrusions together.

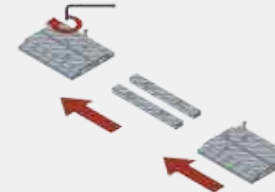


Connect frame extrusions together, as shown, using Torx tool (included). Do not overtighten.



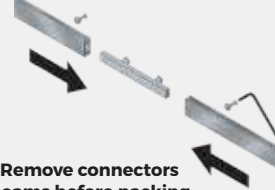
**NOTE: Remove corner connectors from extrusions before packing.**

Connect frame spliced extrusions together, as shown, using Torx tool (included). Do not overtighten.



**NOTE: Remove connectors from extrusions before packing**

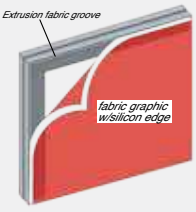
Connect frame spliced extrusions together, as shown, using Torx tool (included). Do not overtighten.



**NOTE: Remove connectors from beams before packing**

### 2. GRAPHIC

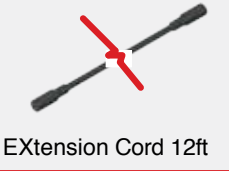
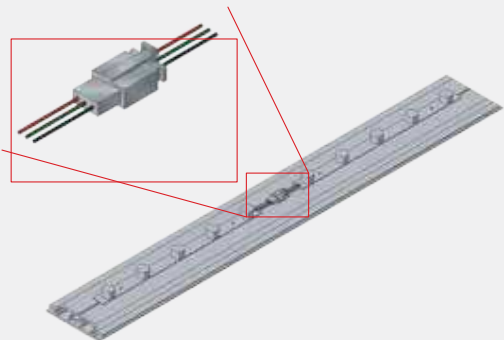
Insert the silicon edge of the fabric into the groove of the extrusions.



Start on the corners, then centers and work your way to corners from center on both directions.

To pull fabric graphic out of extrusion groove, use pull tab on corner

### 3. LIGHT ASSEMBLY



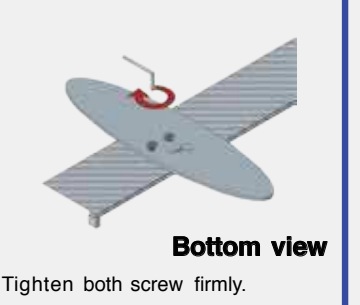
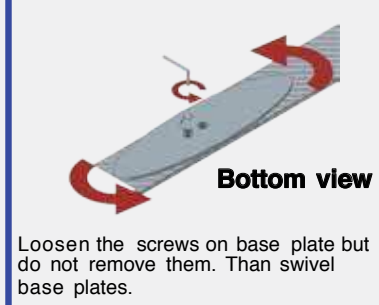
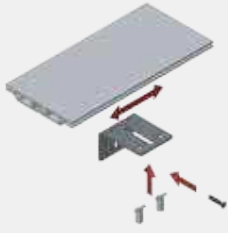
Lights come attached to extrusions. Ensure all lighting strips are connected. Once frame is assembled, connect strip-to-power cords to the end of top and bottom lights chain.

- For bottom lights connect strip-to-power cord to power supply directly.
- For top lights connect extension cord to strip-to-power cord and run with wire management extrusion then connect to power supply.

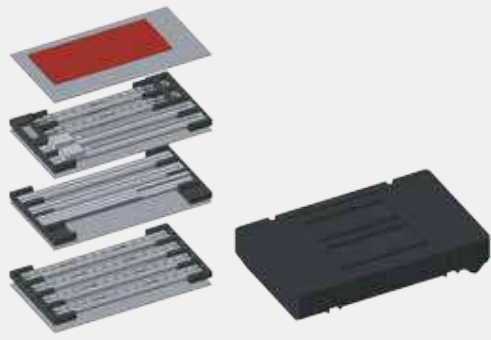
Run AC power cord out through grommet hole on vertical upright and connect to power outlet.  
To remove or re-attach light strips use provided thumbscrews with plate

### 4. WALL MOUNT (Optional)

Attach wall bracket to top extrusion groove with provided hammerhead screw. Locate position of wall bracket on extrusion (preferably by wood stud) by sliding the bracket on the extrusion and tighten it. Secure the frame to the wall with provided wood screw.



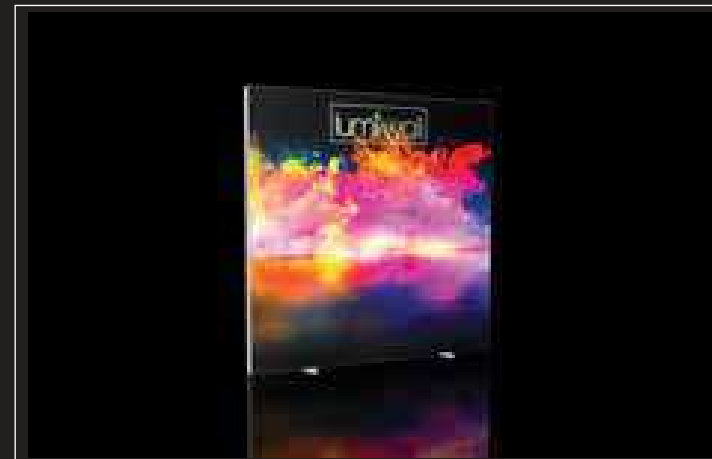
### PACKING DIAGRAM



UNIT SIZES - 3FT, 4FT, 6FT, 8FT & 10FT WIDTHS



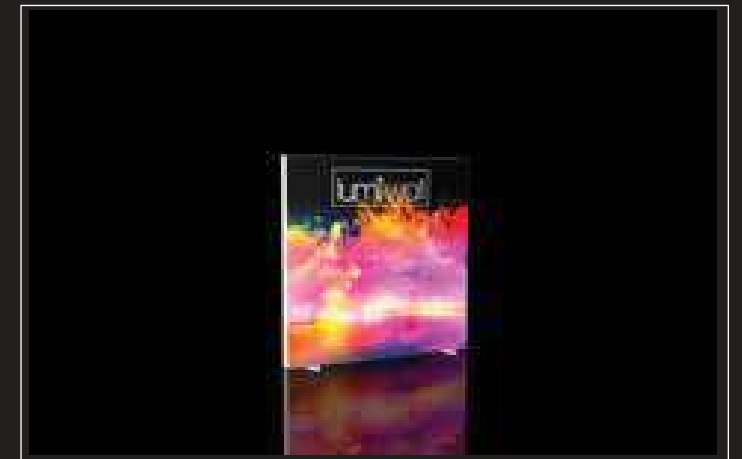
**10x8**



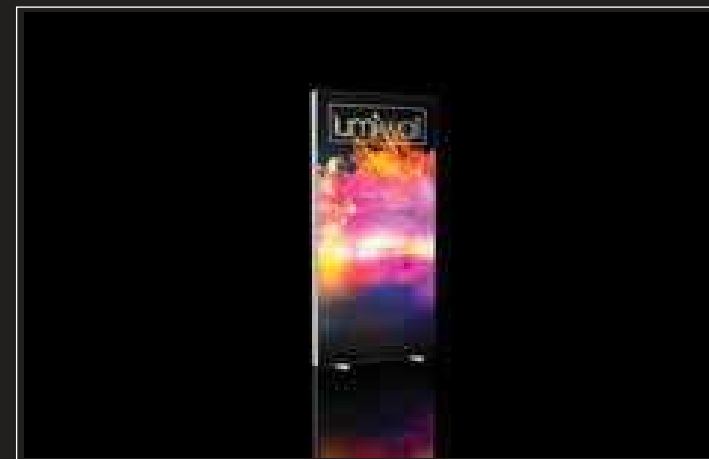
**8x8**



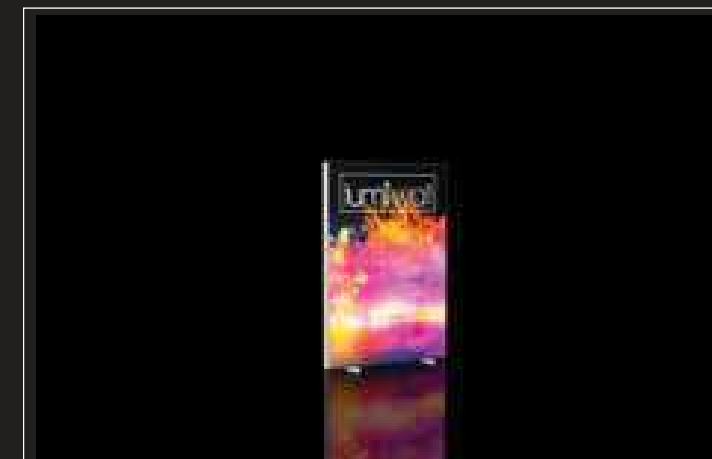
**6x8**



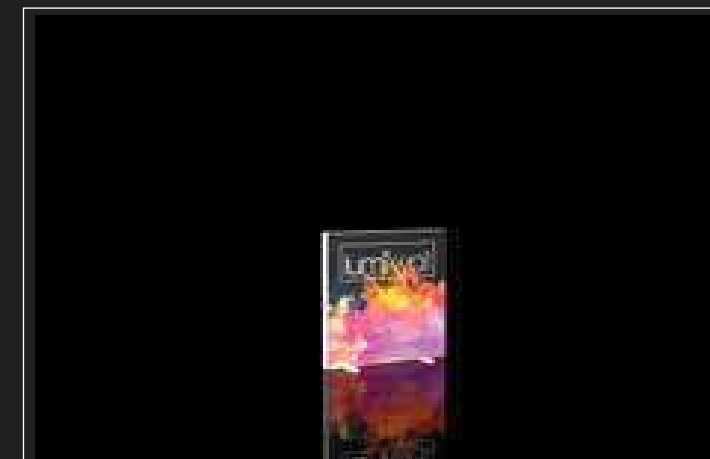
**6x6**



**4x8**



**4x6**



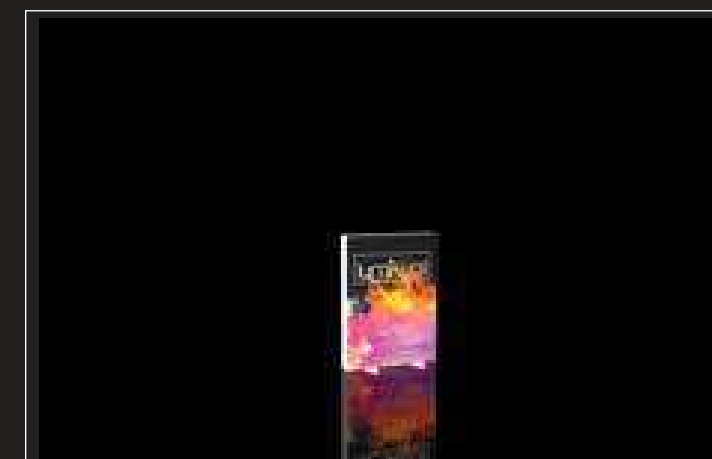
**4x4**



**3x8**



**3x6**



**3x4**



**3x3**