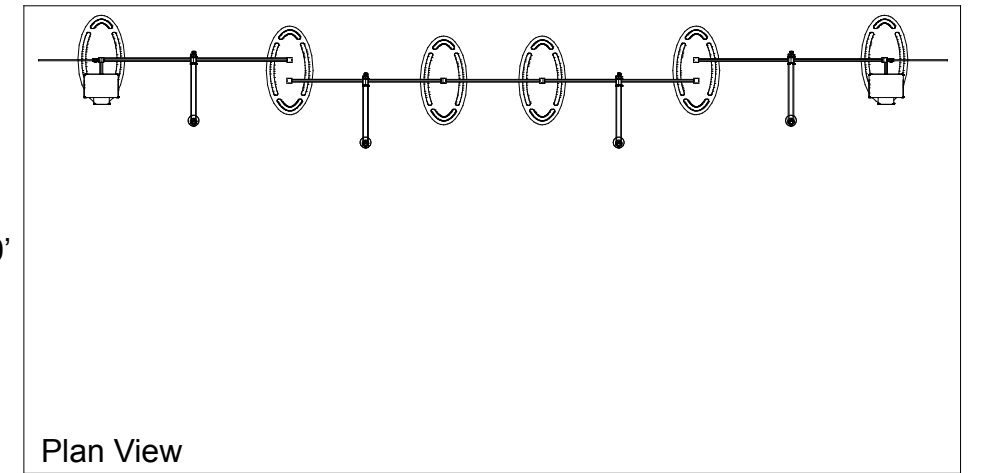
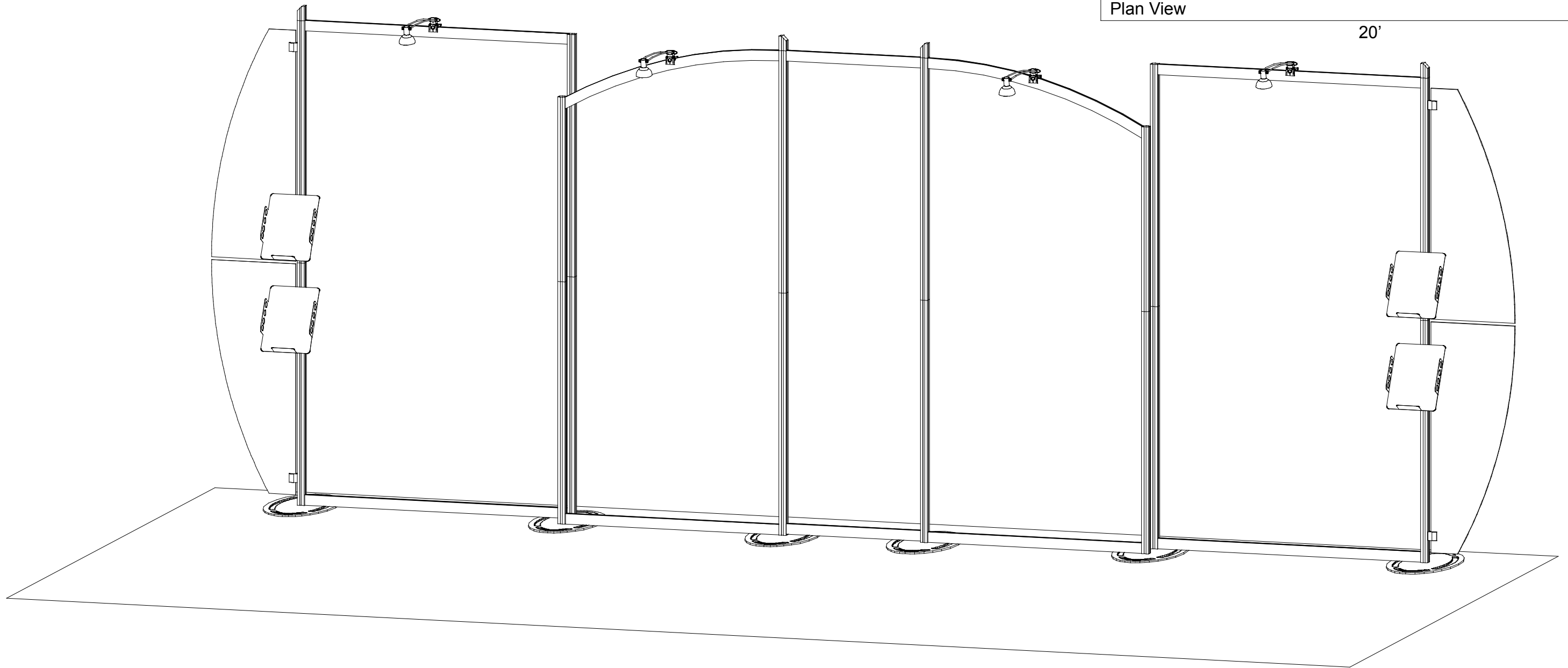


# SACAGAWEA

DESIGNS



20'



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

# SACAGAWEA DESIGNS

## Using Your Set-up Instructions:

The Visionary Designs Set-up Instructions for Sacagawea displays are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display and a logical series of detailed steps for assembly. We encourage you to study the instructions **before** attempting to assemble your exhibit.

### THIS IS VERY IMPORTANT!

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in red).

## Cleaning & Packing Your Display:

- 1) Use care when cleaning aluminum extrusions or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or counter tops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing materials. It will make re-packing much easier and will reduce the likelihood of shipping damage.

Hex Key Tool



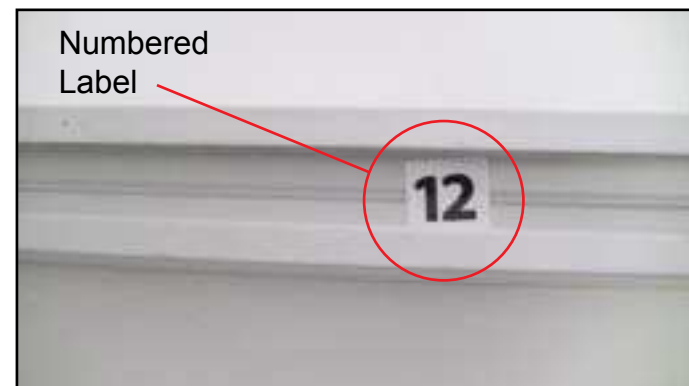
Most visionary design exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

Typical Connection



Detail A: Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.

Typical Connection



Detail B: Each extrusion contains a numbered label that corresponds to set-up instructions. The label is located within a groove of the extrusion (when possible). Visionary Design labels contain Black numbers unless otherwise specified.

Horizontal Connection



Detail C: A rectangular connection bar with plastic T Knobs is inserted between two horizontal extrusions joined end-to-end. Turn the knobs clockwise to tighten.

Do Not Overtighten.

Base Plate Connection



Detail D: Attach vertical extrusions to base plates with supplied bolts inserted through the hole in the plate. Be careful not to strip the thread.

Vertical Connection



Detail E: A square connection bar with plastic T Knobs is inserted between two vertical extrusions joined end-to-end. Turn the knobs clockwise to tighten.

Do Not Overtighten.

Corner Connection



Detail F: Plastic Star Knobs are used to tighten locks where horizontal extrusions connect with vertical extrusions. Turn the knobs clockwise to tighten. Turn counter-clockwise to loosen, but do not remove knob.

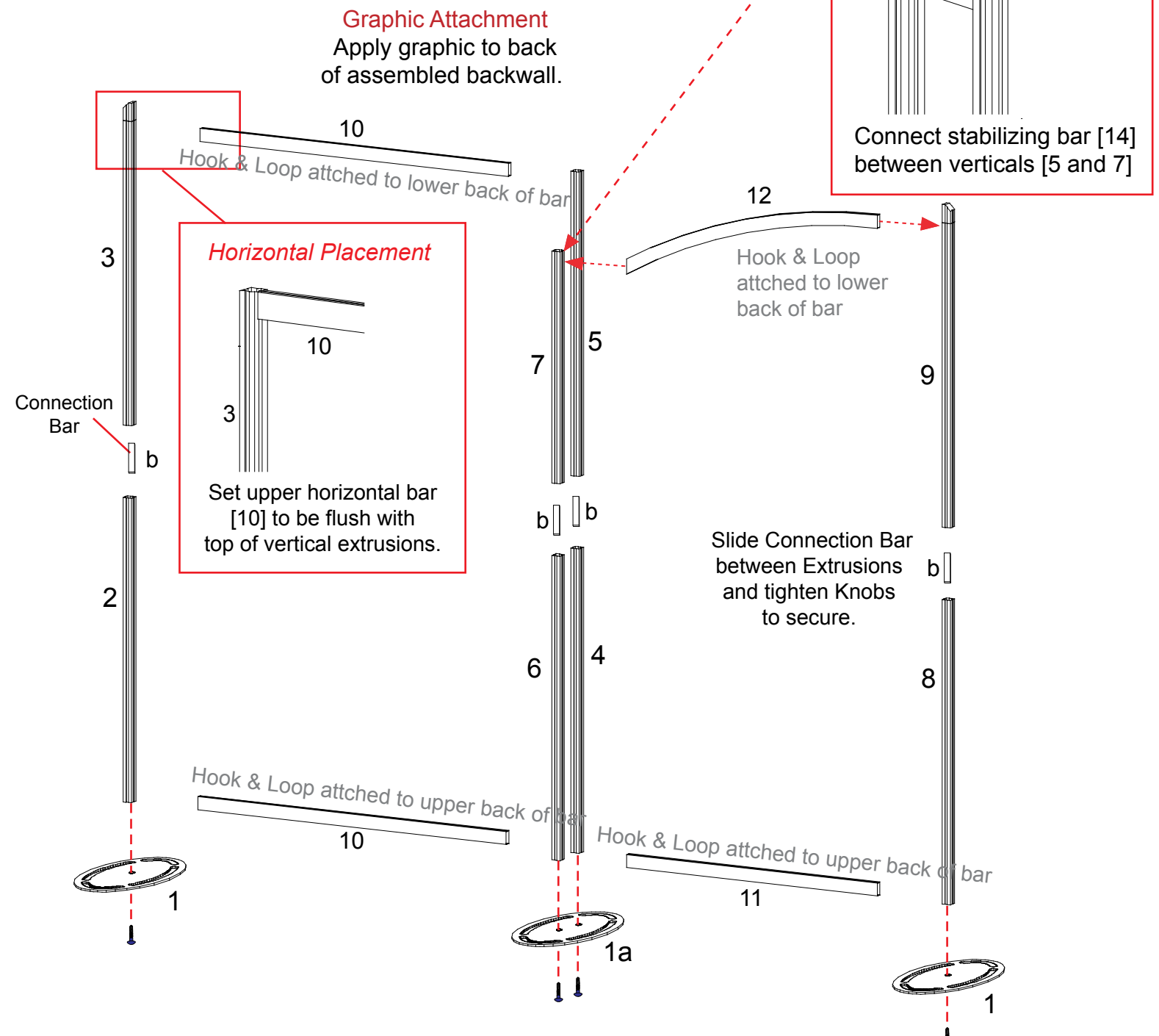
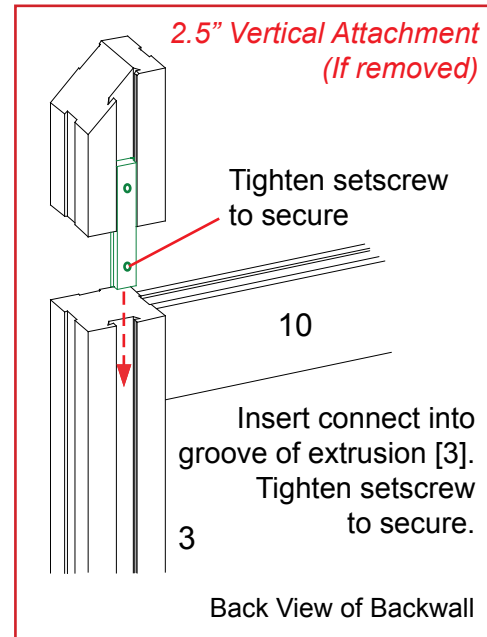
Do Not Overtighten.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

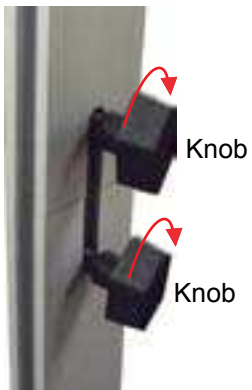
Item	Qty.	Description
1	2	Base Plate w/ 1 Hole
1a	1	Base Plate w/ 2 Holes
2	1	42" Lower Vertical Extrusion
3	1	42" Upper Vertical Extrusion
4	1	42" Lower Vertical Extrusion
5	1	42" Upper Vertical Extrusion
6	1	42" Lower Vertical Extrusion
7	1	32" Upper Vertical Extrusion
8	1	42" Lower Vertical Extrusion
9	1	42" Upper Vertical Extrusion
10	2	47" Horizontal Extrusion
11	1	38.25" Horizontal Extrusion
12	1	40.9826" Curved Extrusion
14	1	4" Stabilizing Extrusion

**Steps:**

- 1) Attach vertical extrusions [2, 4, 6 and 8] to base plates [1 and 1a].
- 2) Attach upper vertical extrusions to lower extrusions using connection bar [b].
- 3) Attach horizontal extrusions [10, 11 and 12] between vertical assemblies as shown.
- 4) Apply graphic to back of assembled backwall.

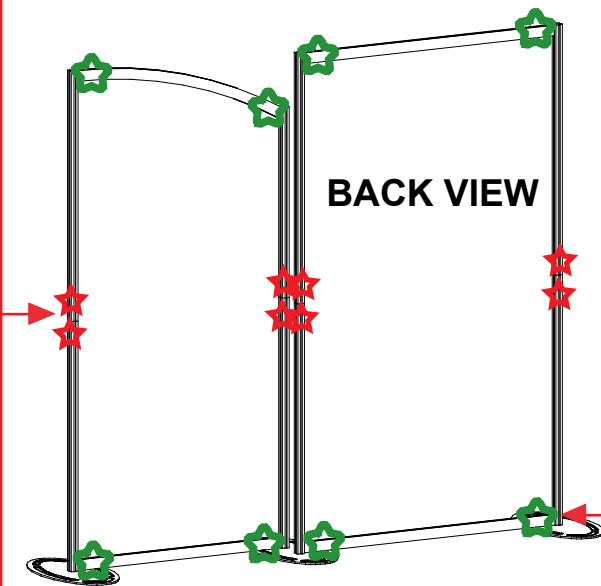


**STAR** indicates location of knobs on **BACKSIDE** of unit.



Turn Knob Clockwise to Tighten Lock

**\*\*Do not over tighten Knobs.\*\***



**GREEN STAR** indicates location of connection lock with knob.

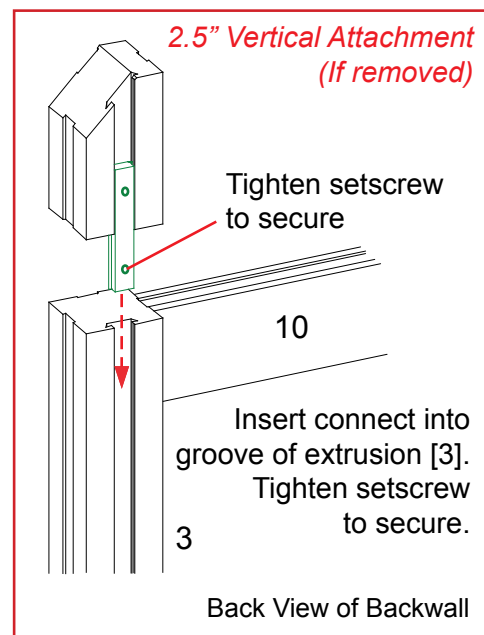


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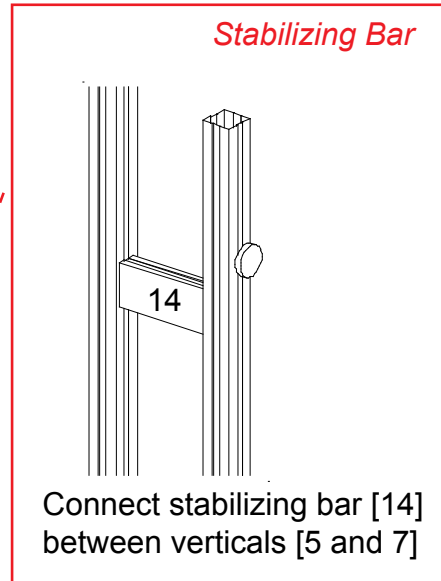
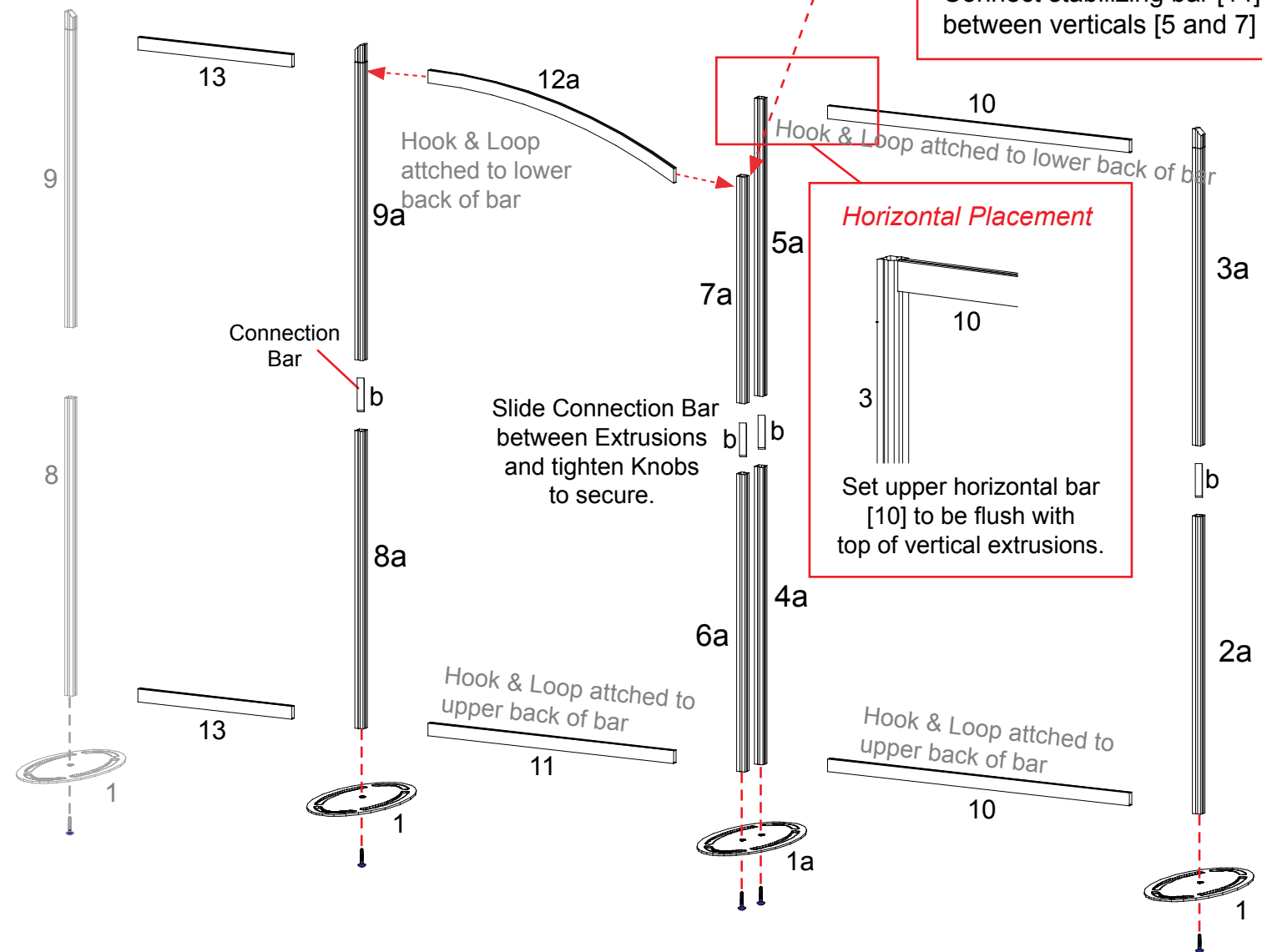
Item	Qty.	Description
1	2	Base Plate w/ 1 Hole
1a	1	Base Plate w/ 2 Holes
2a	1	42" Lower Vertical Extrusion
3a	1	42" Upper Vertical Extrusion
4a	1	42" Lower Vertical Extrusion
5a	1	42" Upper Vertical Extrusion
6a	1	42" Lower Vertical Extrusion
7a	1	32" Upper Vertical Extrusion
8a	1	42" Lower Vertical Extrusion
9a	1	42" Upper Vertical Extrusion
10	2	47" Horizontal Extrusion
11	1	38.25" Horizontal Extrusion
12a	1	40.9826" Curved Extrusion
13	2	24" Horizontal Extrusion
14	1	4" Stabilizing Extrusion

Steps:

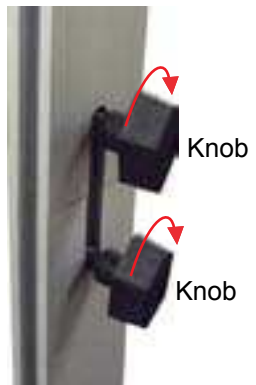
- 1) Attach vertical extrusions [2a, 4a, 6a and 8a] to base plates [1 and 1a].
- 2) Attach upper vertical extrusions to lower extrusions using connection bar [b].
- 3) Attach horizontal extrusions [10, 11 and 12a] between vertical assemblies as shown.
- 4) Attach horizontal extrusions [13] between vertical assemblies [8/9 & 8a/9a] as shown.
- 5) Apply graphic to back of assembled backwall.



**Graphic Attachment**  
Apply graphic to back of assembled backwall.

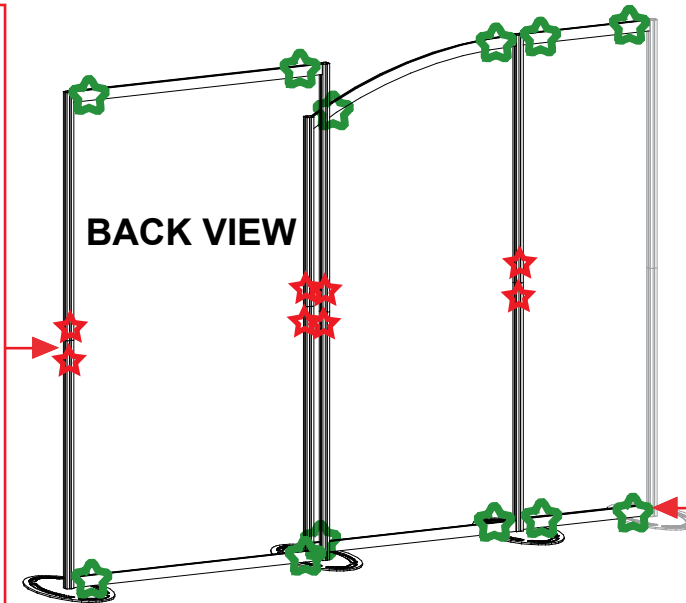


**STAR** indicates location of knobs on BACKSIDE of unit.



Turn Knob Clockwise to Tighten Lock

**\*\*Do not over tighten Knobs.\*\***



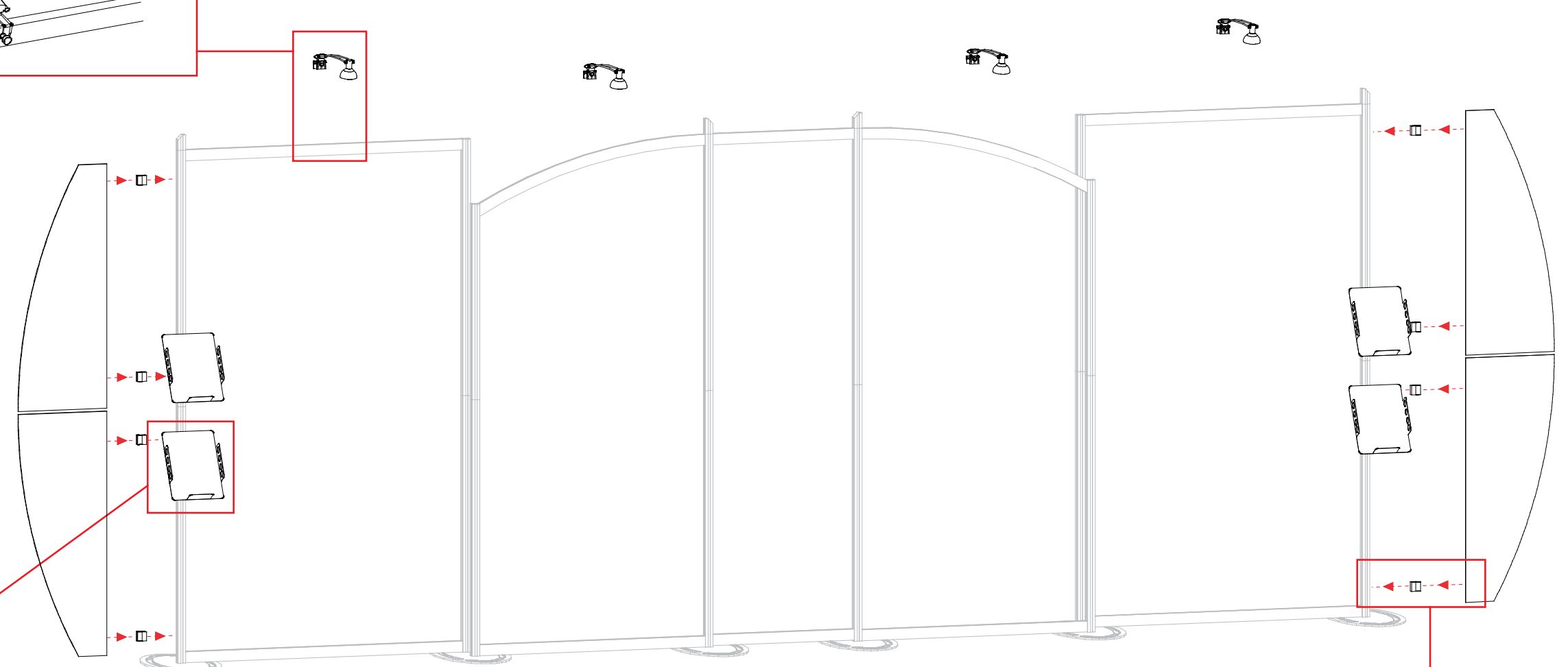
**GREEN STAR** indicates location of connection lock with knob.



**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**



**Light Connection**  
 Attach Lights to Backwall where desired and tighten in place.



**Literature Rack Attachment**

Tighten Lock to Secure

Attach connector piece to rack as shown. Then connect assembled literature rack to vertical extrusion.

**Example of A10 Clamp Attachment (If removed)**

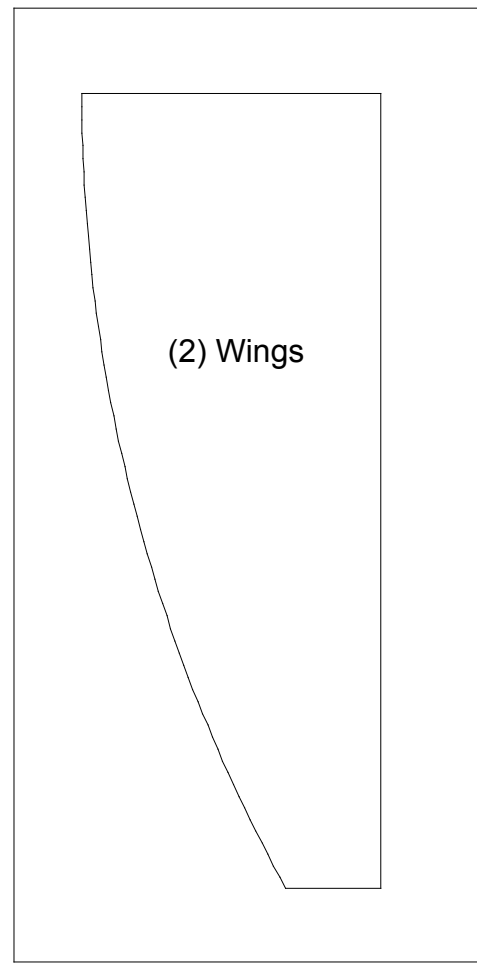
Slide connector on back of A10 clamp into groove of extrusion.

When desired location is found, tighten set screw to secure.

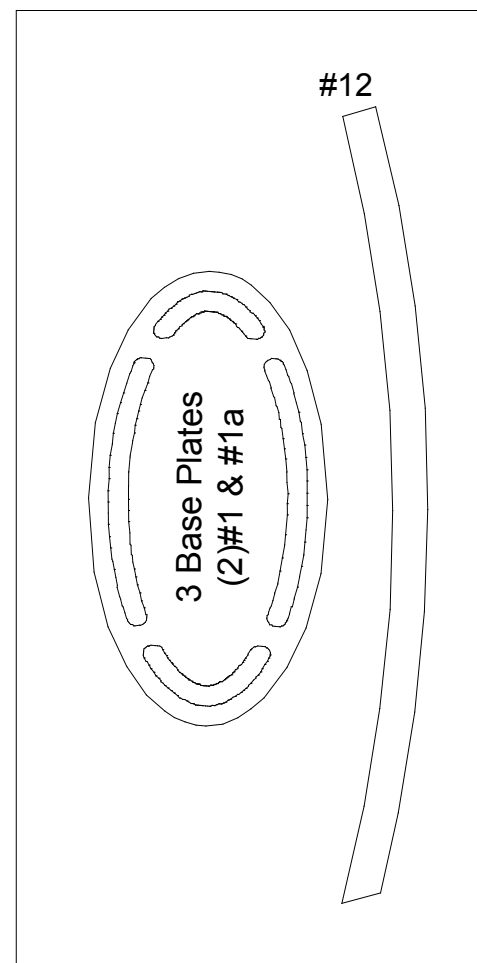
Tighten knob to secure wing in place.

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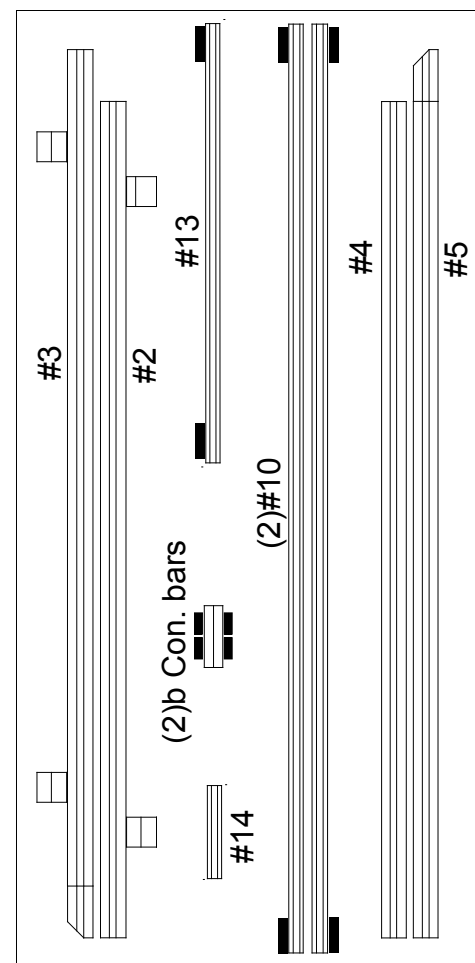
Top View of each Level



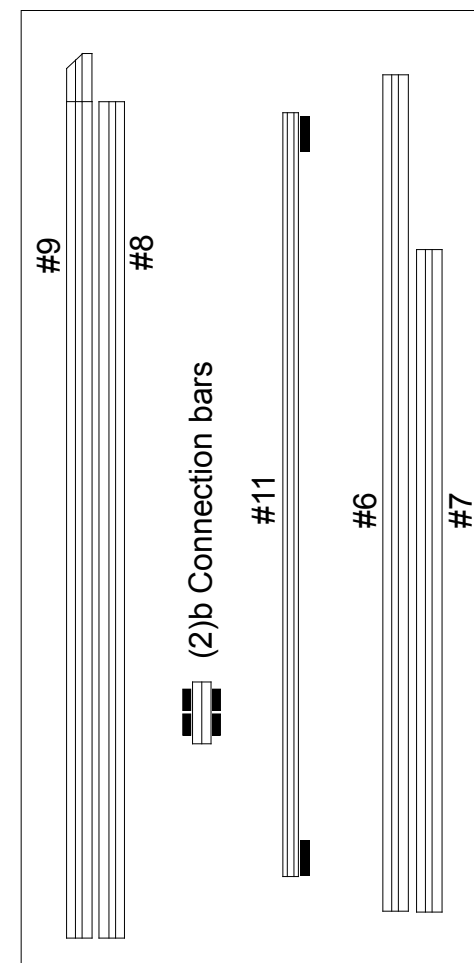
Level 1 [Bottom]



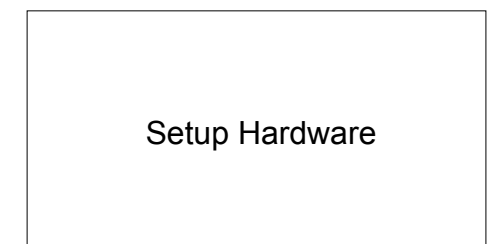
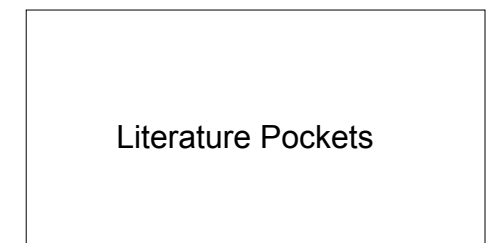
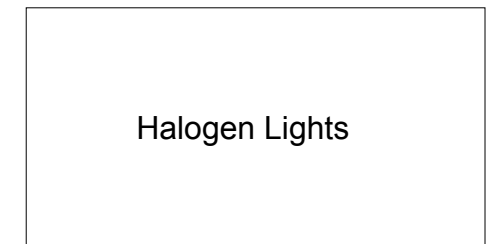
Level 2



Level 3

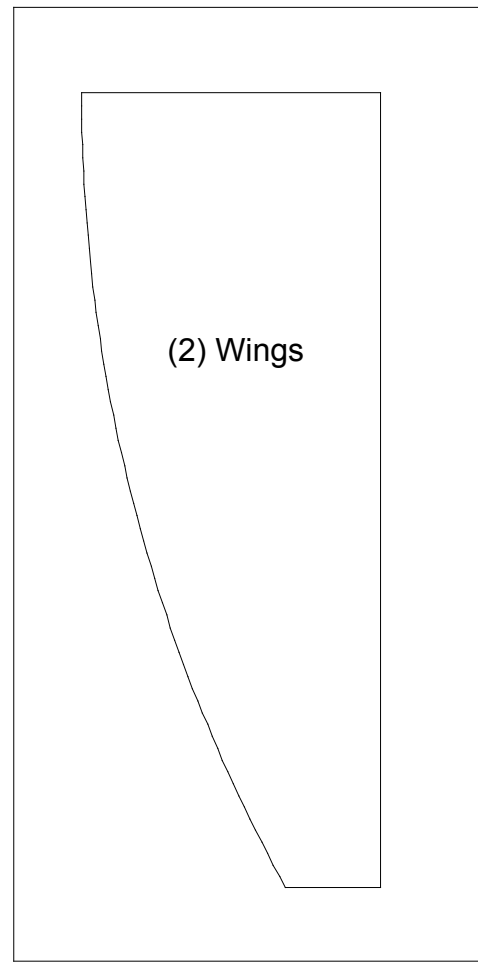


Level 4

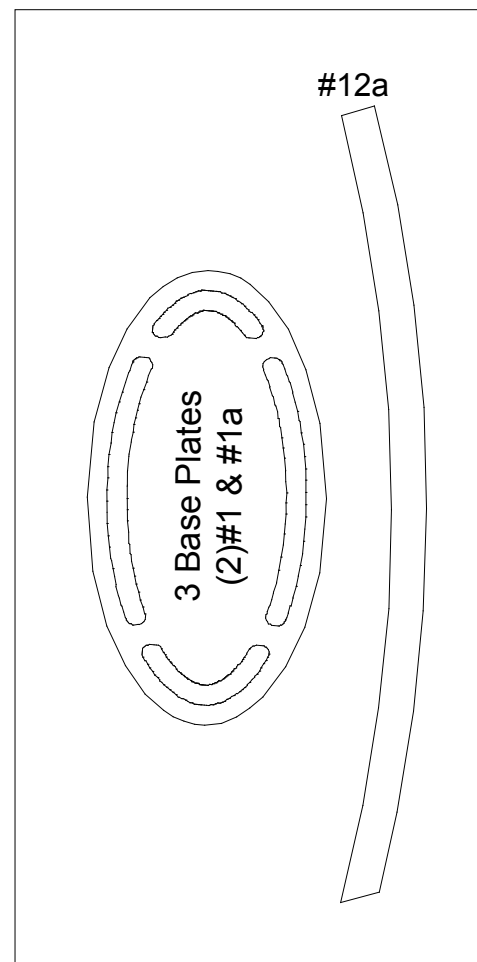


WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

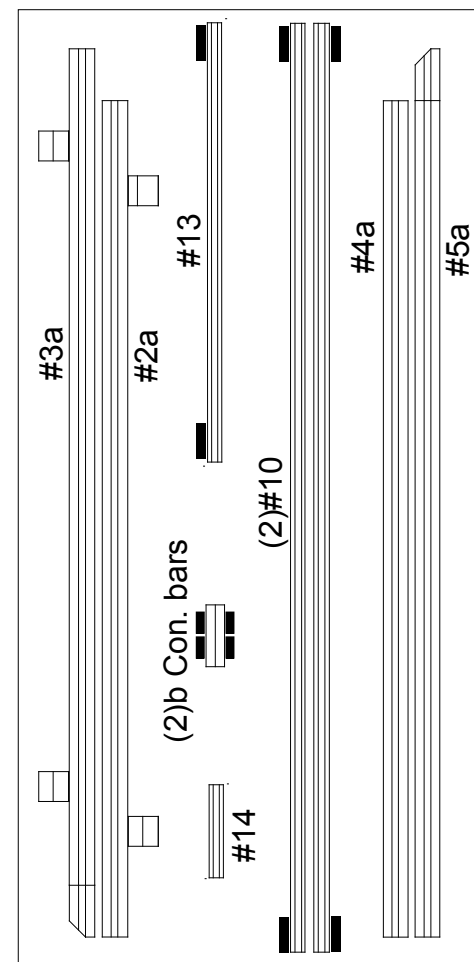
Top View of each Level



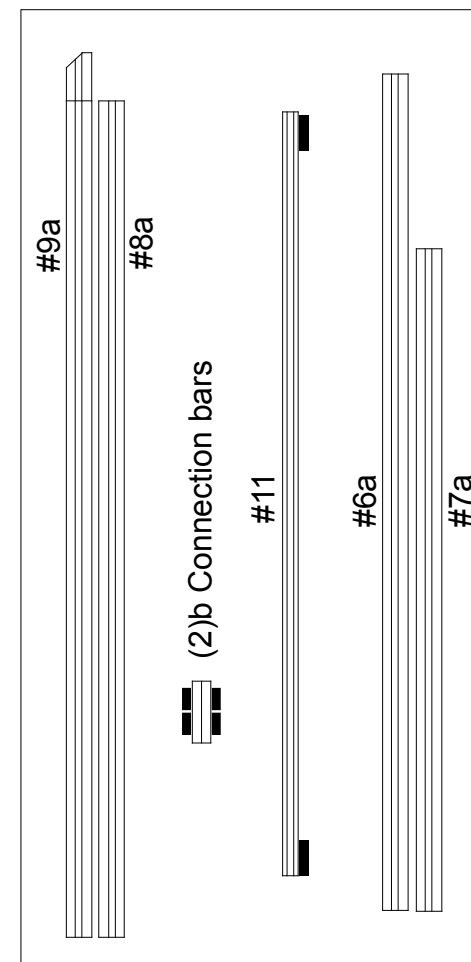
Level 1 [Bottom]



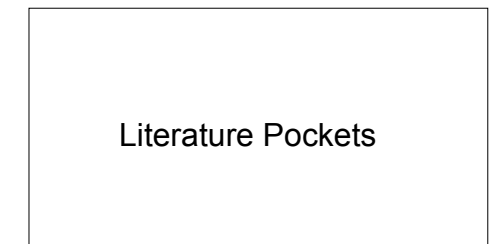
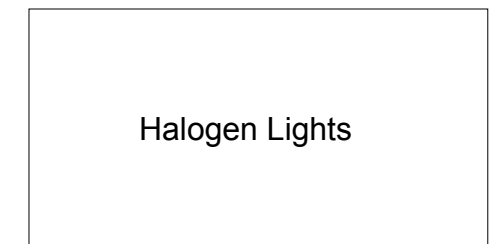
Level 2



Level 3



Level 4



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING