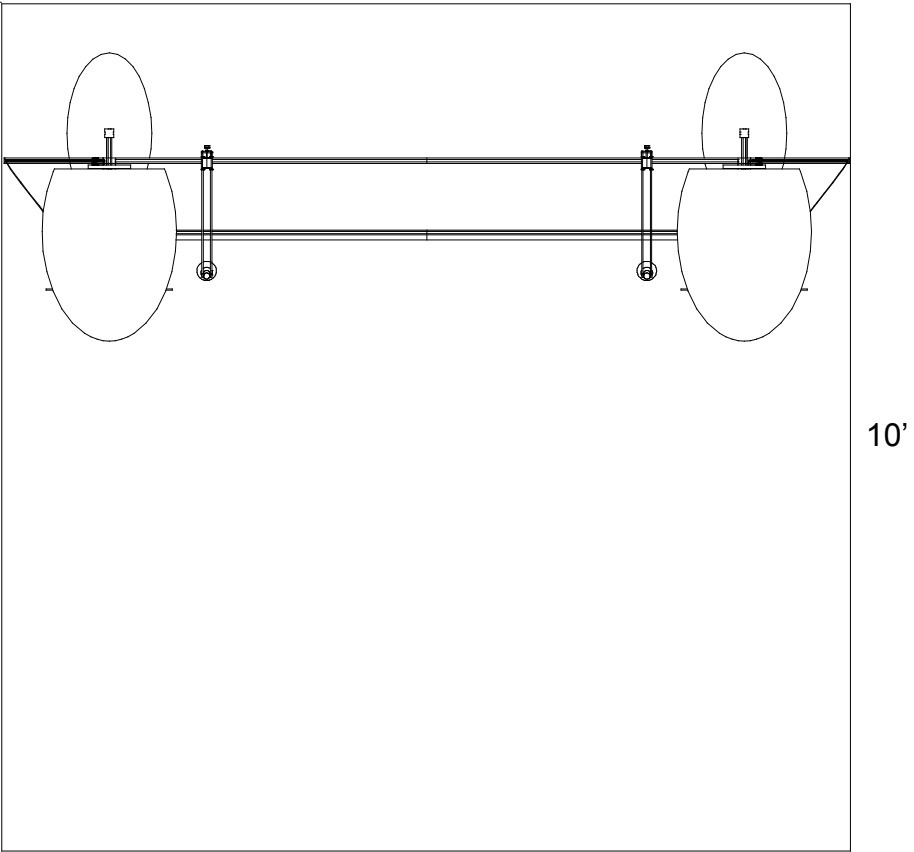
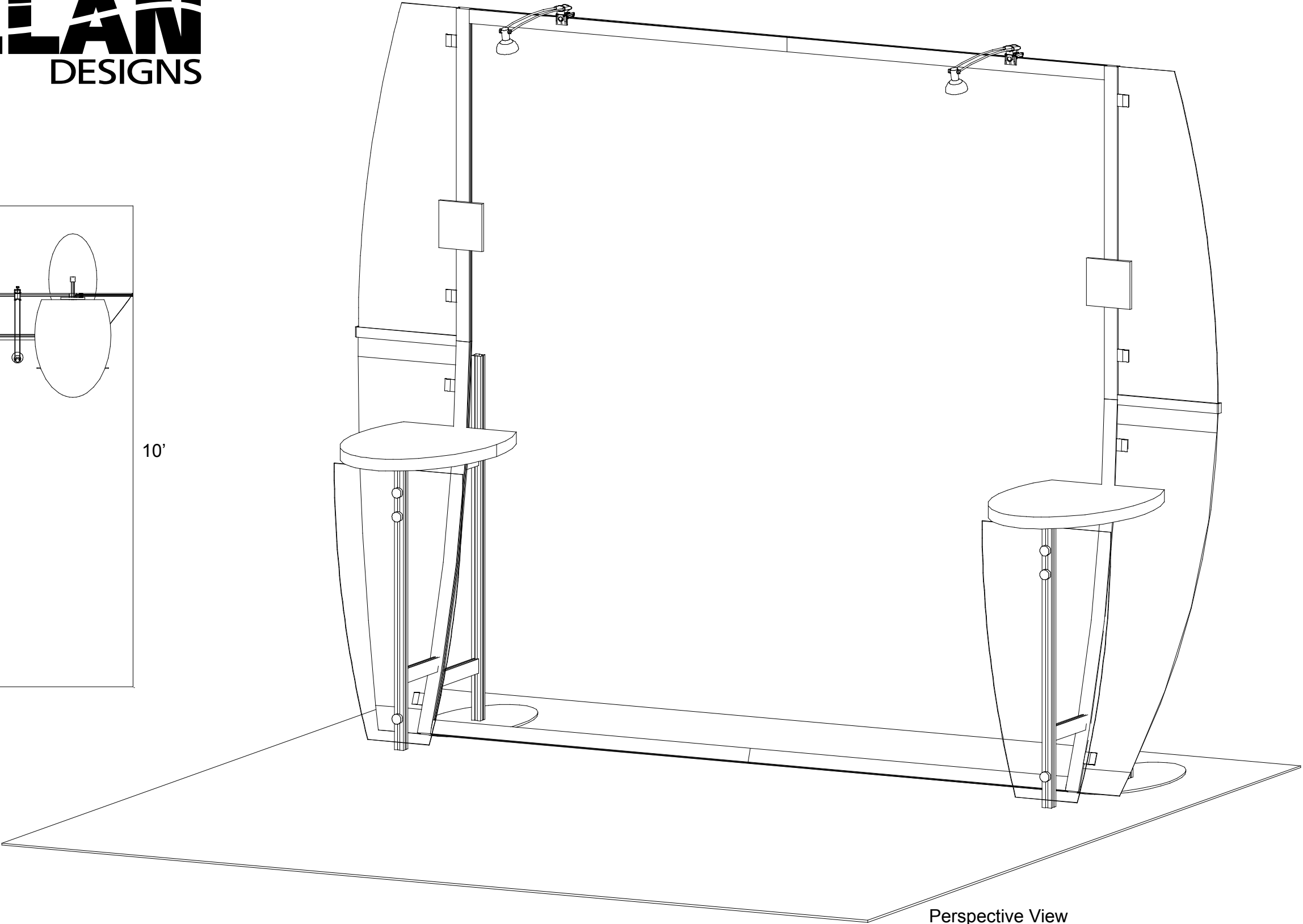


# MAGELLAN

DESIGNS



Plan View 10'



Perspective View

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# MAGELLAN

DESIGNS

**Using You Set-up Instructions:**

The Visionary Designs Set-up Instructions for Magellan displays are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display and a logical series of detailed steps for assembly. We encourage you to study the instructions **before** attempting to assemble your exhibit.

**THIS IS VERY IMPORTANT!**

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in red).

**Cleaning & Packing Your Display:**

- 1) Use care when cleaning aluminum extrusions or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or counter tops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing materials. It will make re-packing much easier and will reduce the likelihood of shipping damage.

Hex Key Tool



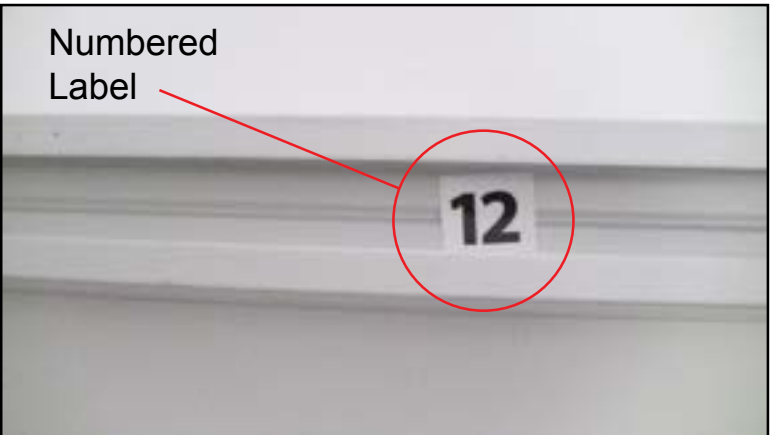
Most visionary design exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

Typical Connection



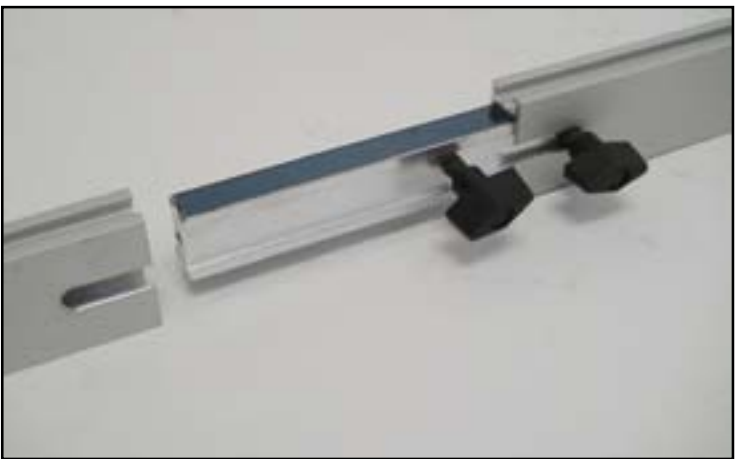
Detail A: Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.

Typical Connection



Detail B: Each extrusion contains a numbered label that corresponds to set-up instructions. The label is located within a groove of the extrusion (when possible). Visionary Design labels contain Black numbers unless otherwise specified.

Horizontal Connection

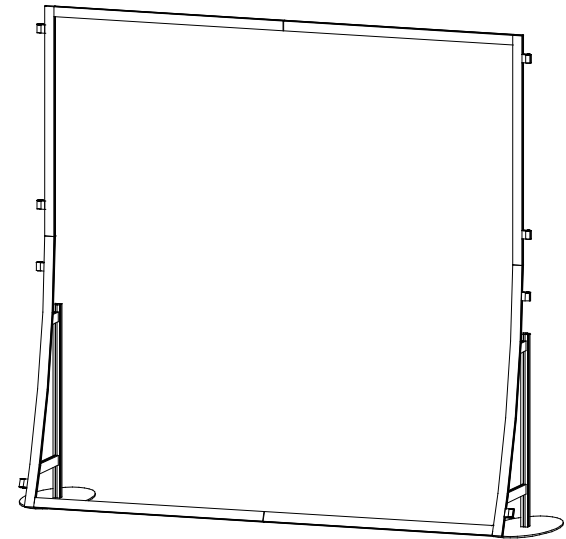


Detail C: A rectangular connection bar with plastic T Knobs is inserted between two horizontal extrusions joined end-to-end. Turn the knobs clockwise to tighten. Do Not Overtighten.

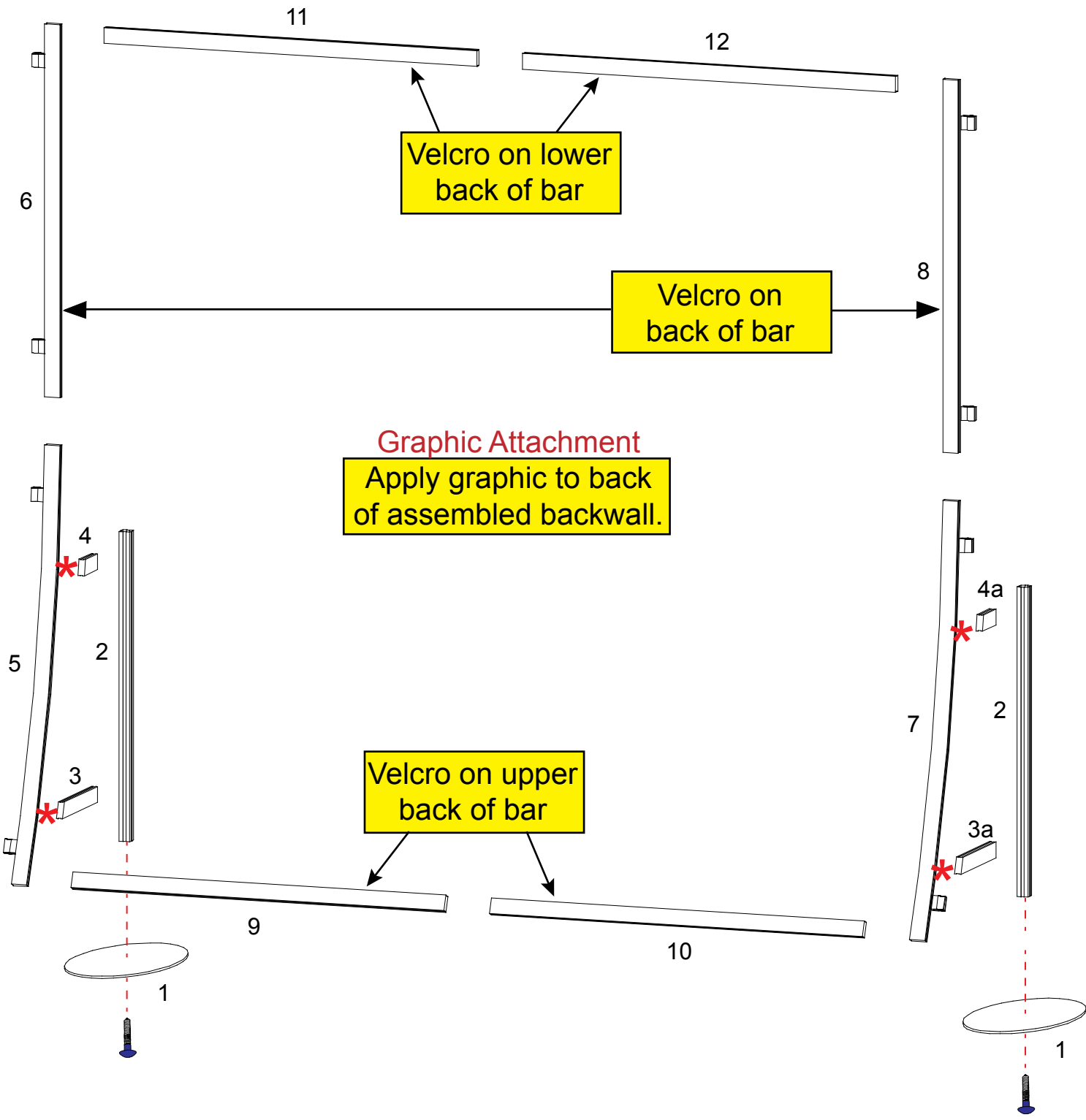
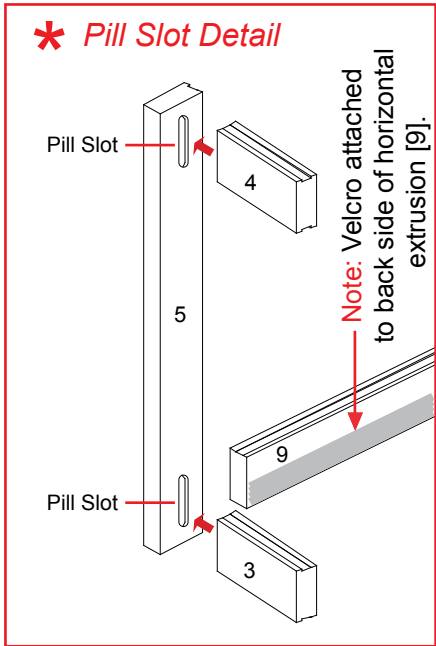
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Item	Qty.	Description	Item	Qty.	Description
1	2	Oval Base Plate	7	1	49.55" Curved Vertical Extrusion
2	2	35" Vertical Backwall Support	8	1	42" Vertical Extrusion
3/3a	1/1	11.396" Horizontal Extrusion	9	1	44" Horizontal Extrusion
4/4a	1/1	4.318" Horizontal Extrusion	10	1	44" Horizontal Extrusion
5	1	49.55" Curved Vertical Extrusion	11	1	44" Horizontal Extrusion
6	1	42" Vertical Extrusion	12	1	44" Horizontal Extrusion

- Steps:
- 1) Attach oval base plates [1] to verticals [2] using bolts as shown.
  - 2) Attach horizontals [3,3a,4,4a] to verticals [2].
  - 3) Attach upper verticals to lower curved verticals.
  - 4) Connect horizontals [9,10] together.
  - 5) Connect horizontals [11,12] together.
  - 6) Attach vertical assemblies to horizontals [3,3a,4,4a].  
See **Pill Slot Detail** detail.
  - 7) Attach horizontal assemblies between vertical assemblies.
  - 8) Attach graphics to Velcro on back of assembled backwall.



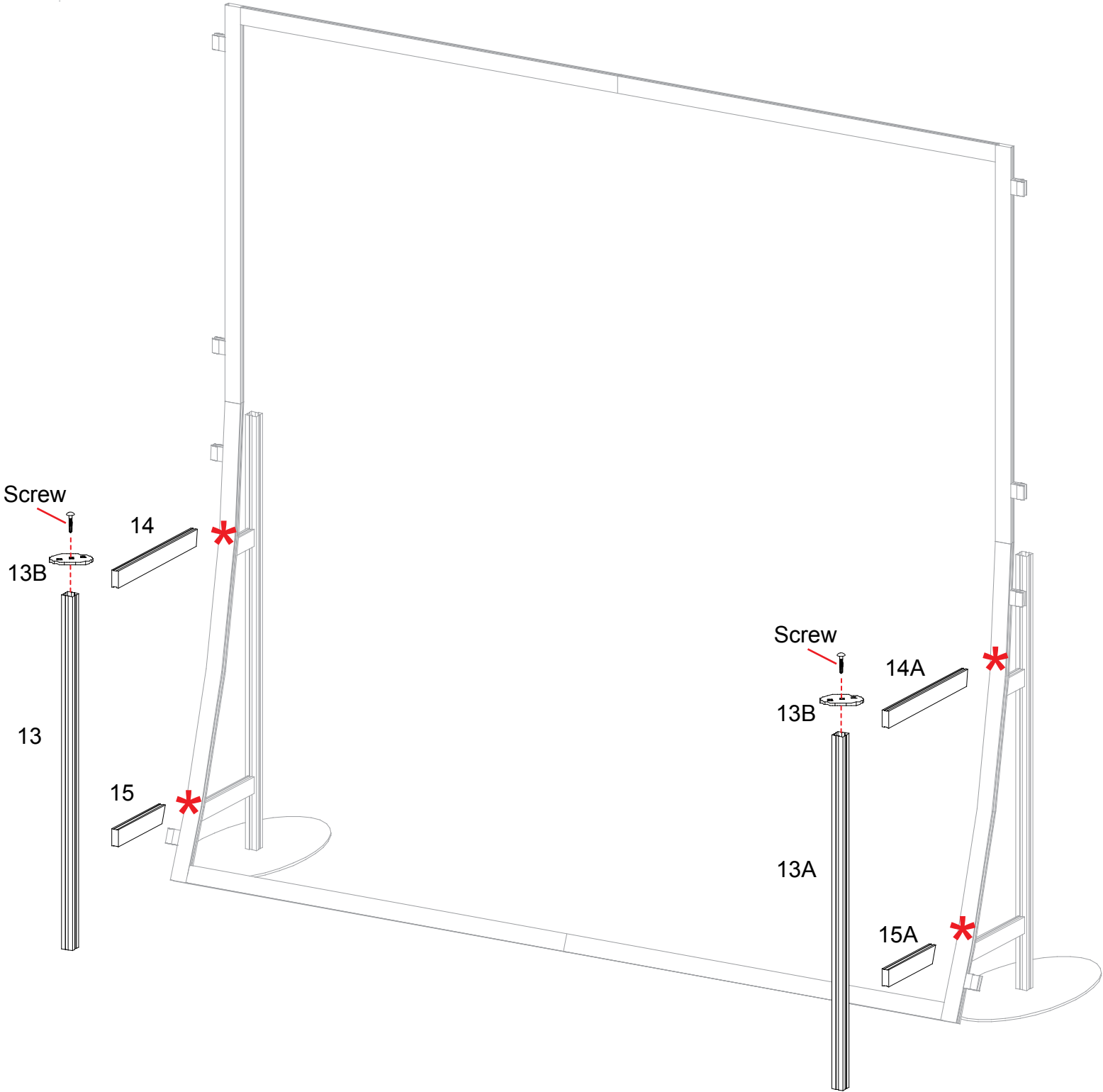
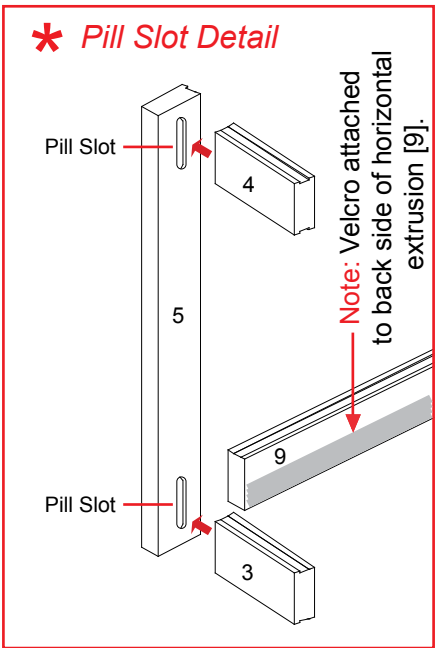
When assembled



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
13/13A	1/1	37.5"h Vertical Extrusion
13B	2	Counter Flange
14/14A	1/1	15.7689"w Horizontal Extrusion
15/15A	1/1	9.3552"w Horizontal Extrusion

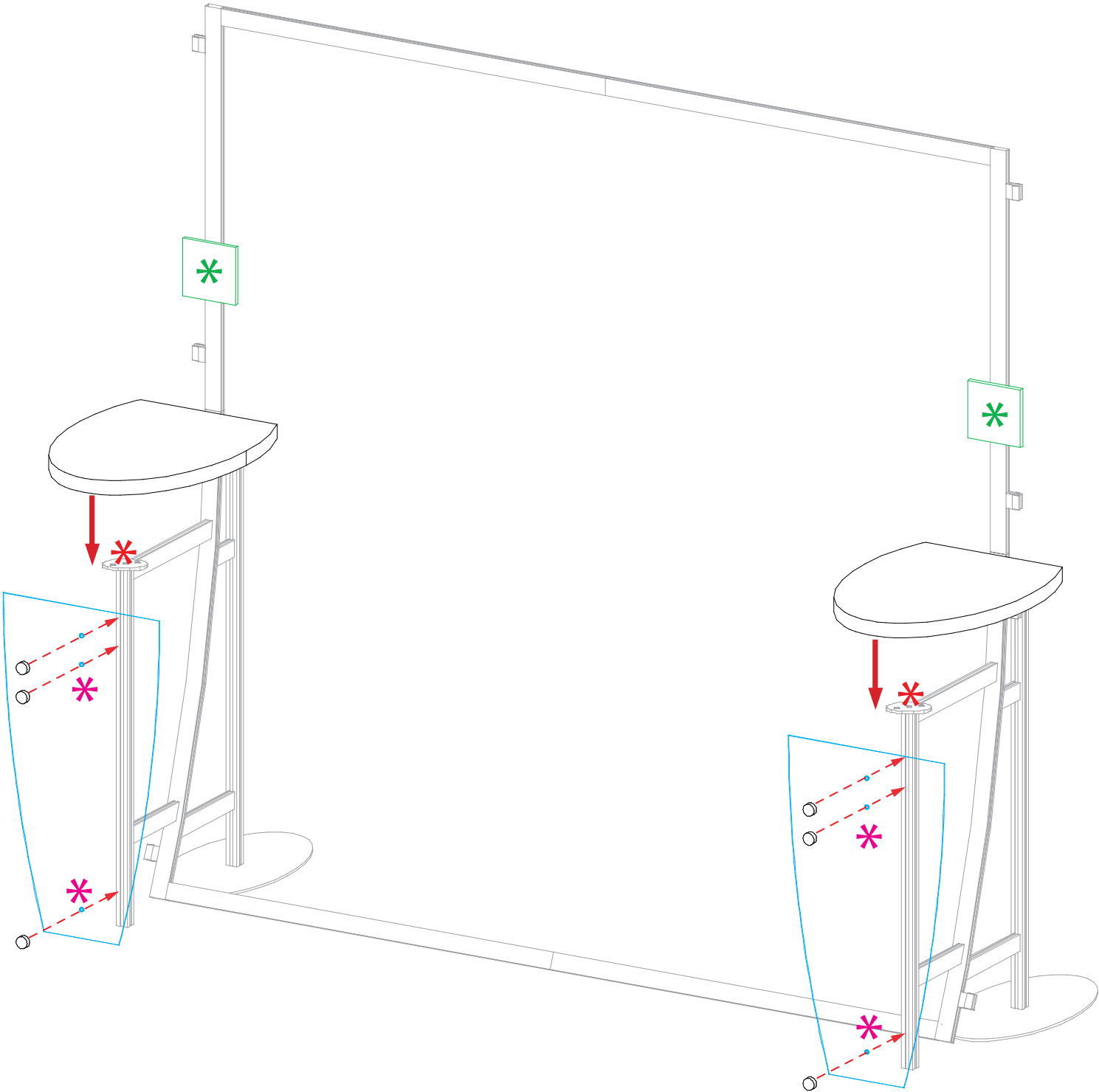
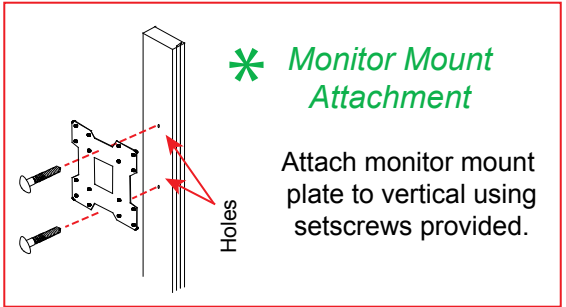
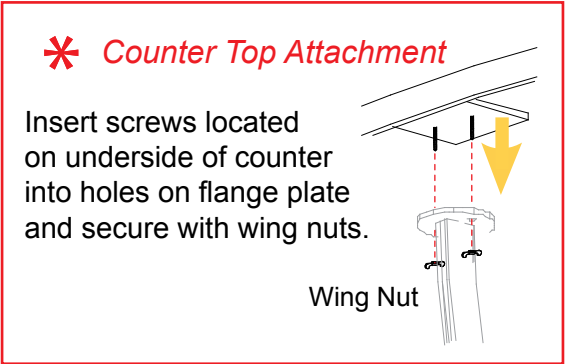
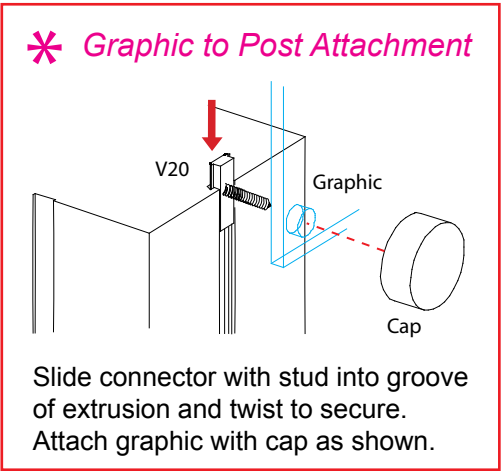
- Steps:
- 1) Connect horizontals [14 & 15] to vertical [13].
  - 2) Connect horizontals [14A & 15A] to vertical [13A].
  - 3) Attach counter flange [13B] to the tops of verticals [13] & [13A].
  - 4) Attach assembly [13,14,15] to backwall vertical [5].  
See **Pill Slot Detail** detail.
  - 5) Attach assembly [13A,14A,15A] to backwall vertical [7].  
See **Pill Slot Detail** detail.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
--	2	Counter Tops
--	2	Counter Façade
--	2	Monitor Mounts

- Steps:
- 1) Attach Monitor Mounts to backwall vertical extrusions.  
See Monitor Mount Attachment detail.
  - 2) Connect Backwall Counter Plex Graphics to backwall counter verticals.  
See Graphic to Post Attachment detail.
  - 3) Attach Counter Tops to assembled extrusions.  
See Counter Top Attachment detail.



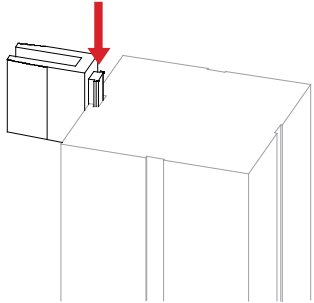
WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING



Item	Qty.	Description
16	2	13.875"w Horizontal Extusion
--	4	Graphic Wings

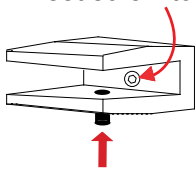
- Steps:
- 1) Attach wings and wing dividers [16] to verticals using A10 Clamps. See [A10 Clamp Attachment](#) detail.
  - 2) Attach lights to the top of the backwall. See [Light Connection](#) detail.

**\* A10 Clamp Attachment**



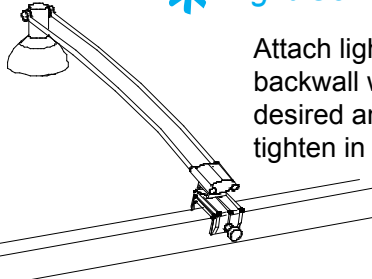
Slide connector on back of A10 clamp into groove of extrusion.

When desired location is found, tighten set screw to secure.

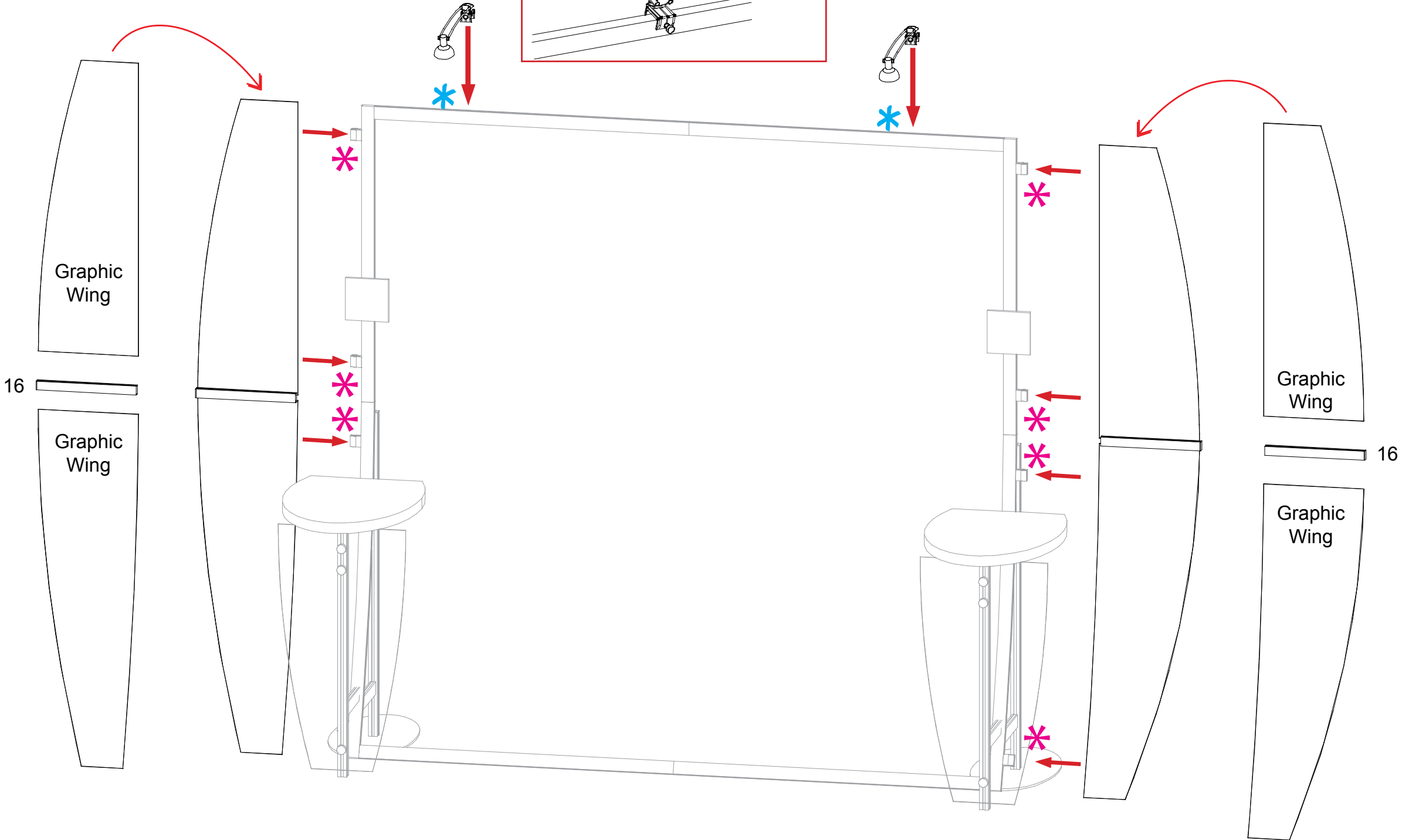


Tighten knob to secure shelf/wing in place.

**\* Light Connection**



Attach lights to backwall where desired and tighten in place.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING