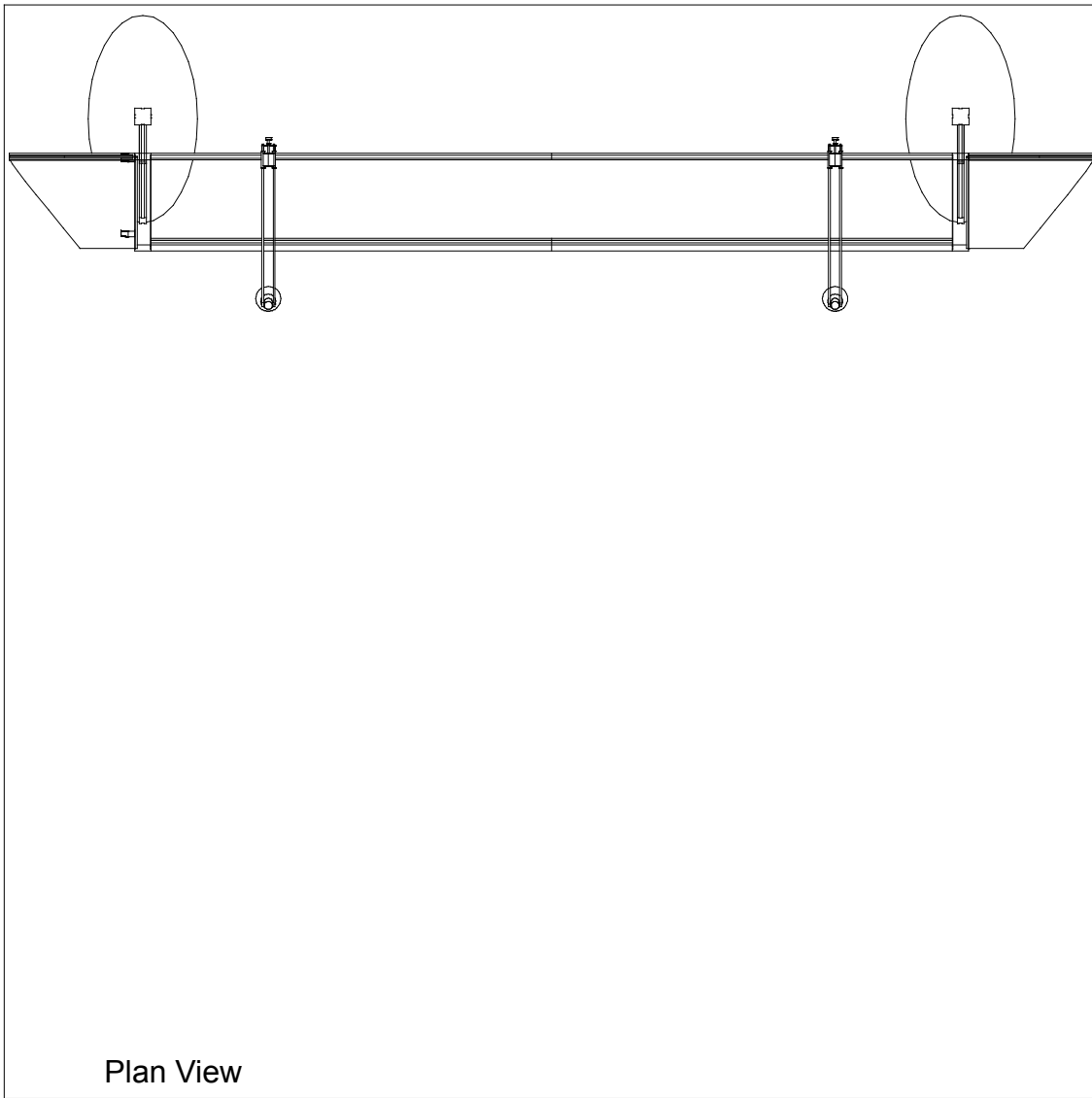
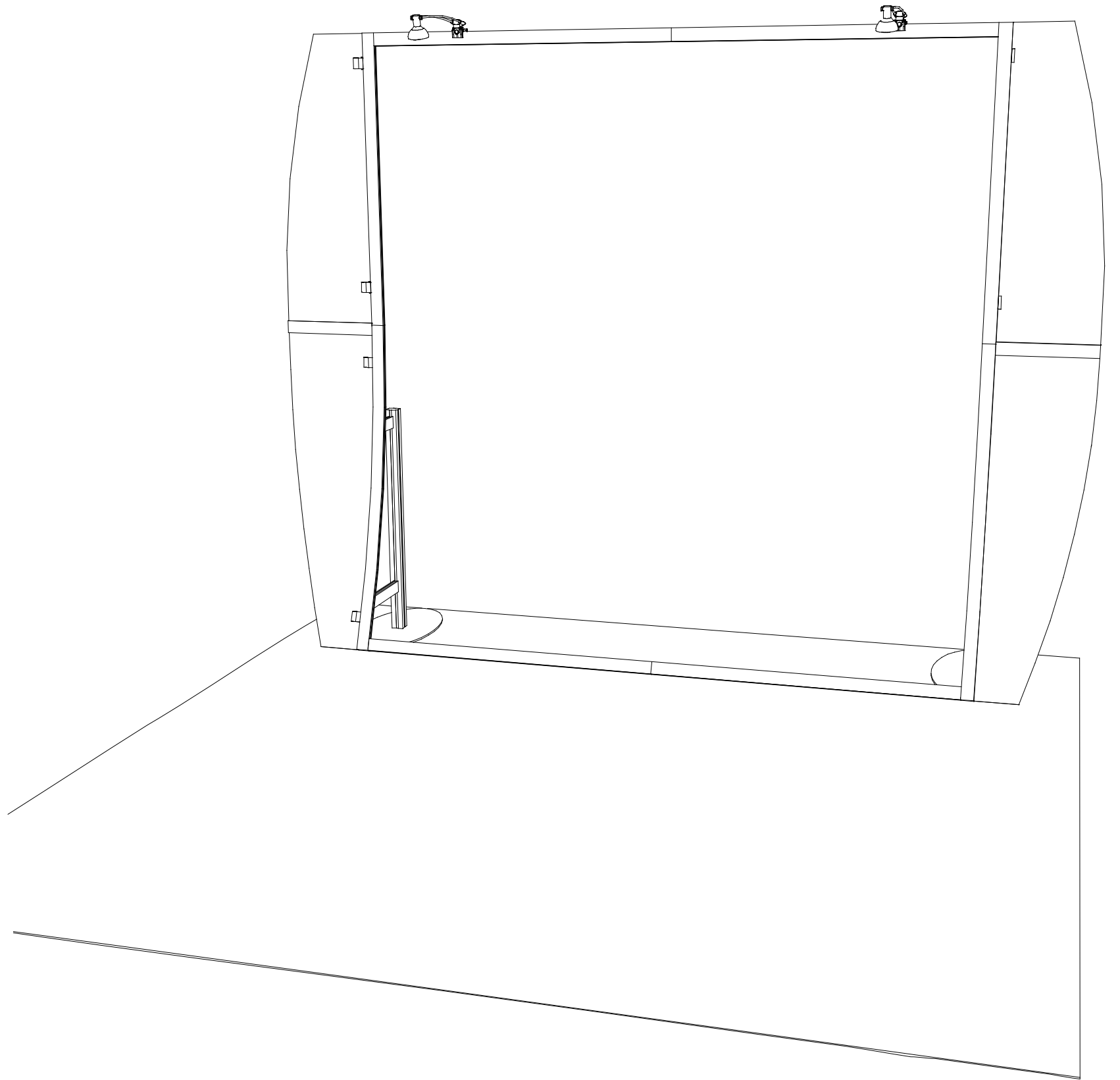


MAGELLAN DESIGNS



10'

10'



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

MAGELLAN DESIGNS

Using Your Set-up Instructions:

The Visionary Designs Set-up Instructions for Magellan displays are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display and a logical series of detailed steps for assembly. We encourage you to study the instructions **before** attempting to assemble your exhibit.

THIS IS VERY IMPORTANT!

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in red).

Cleaning & Packing Your Display:

- 1) Use care when cleaning aluminum extrusions or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or counter tops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing materials. It will make re-packing much easier and will reduce the likelihood of shipping damage.

Hex Key Tool



Most visionary design exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

Typical Connection

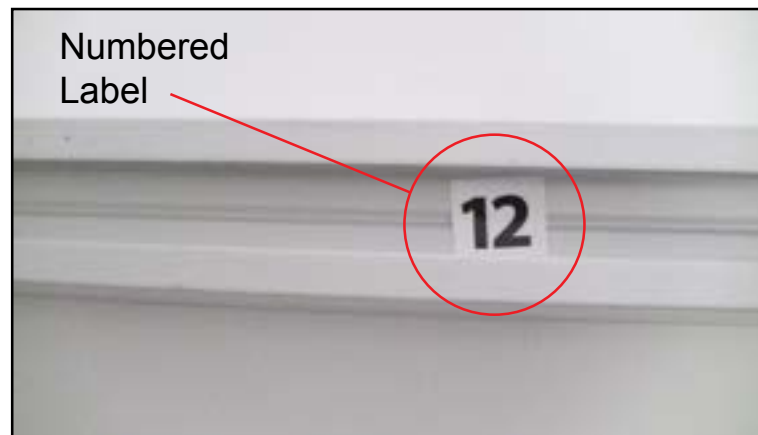


Detail A: Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.

Typical Connection



Numbered Label



Detail B: Each extrusion contains a numbered label that corresponds to set-up instructions. The label is located within a groove of the extrusion (when possible). Visionary Design labels contain Black numbers unless otherwise specified.

Horizontal Connection



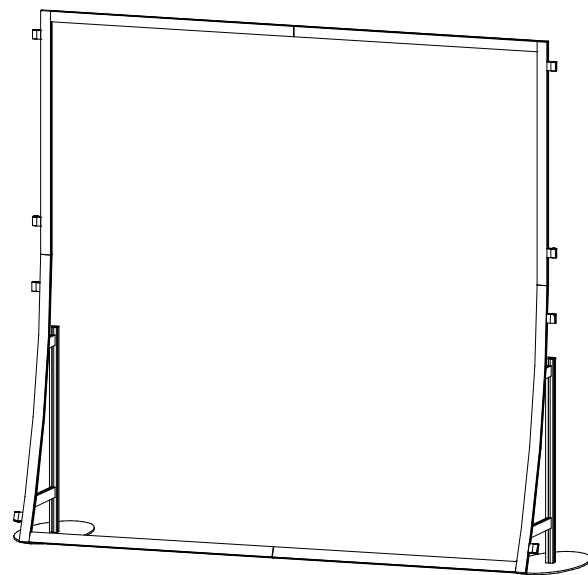
Detail C: A rectangular connection bar with plastic T Knobs is inserted between two horizontal extrusions joined end-to-end. Turn the knobs clockwise to tighten. Do Not Overtighten.

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

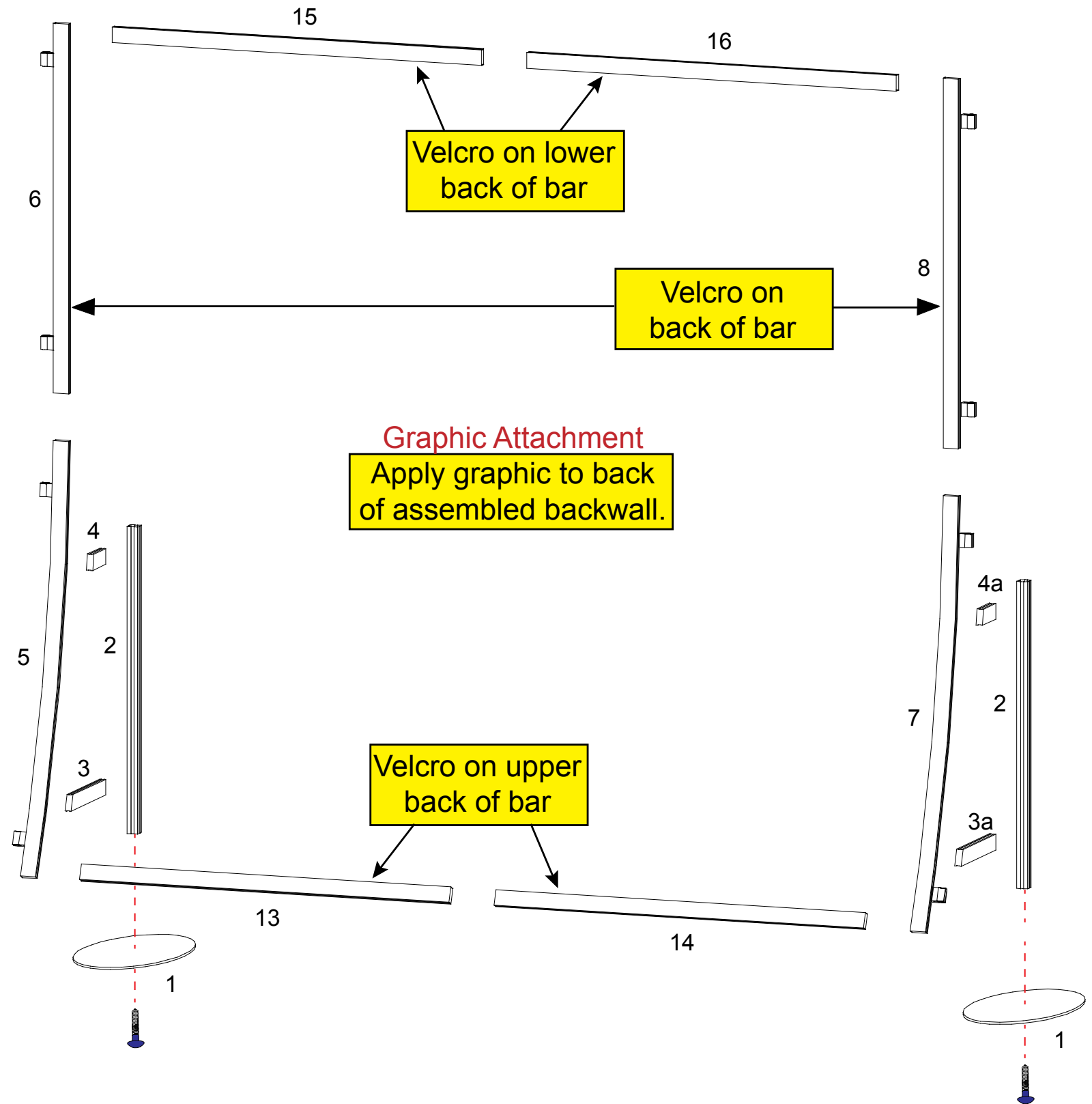
Item	Qty.	Description
1	2	Oval Base Plate
2	2	35" Vertical Backwall Support
3/3a	1/1	11.396" Horizontal Extrusion
4/4a	1/1	4.318" Horizontal Extrusion
5	1	49.55" Curved Vertical Extrusion
6	1	42" Vertical Extrusion
7	1	49.55" Curved Vertical Extrusion
8	1	42" Vertical Extrusion
13	1	44" Horizontal Extrusion
14	1	44" Horizontal Extrusion
15	1	44" Horizontal Extrusion
16	1	44" Horizontal Extrusion

Steps:

- 1) Attach oval base plates [1] to verticals [2] using bolts as shown.
- 2) Attach horizontals [3,3a,4,4a] to verticals [2].
- 3) Attach upper verticals to lower curved verticals.
- 4) Connect horizontals [13,14] together.
- 5) Connect horizontals [15,16] together.
- 6) Attach vertical assemblies to horizontals [3,3a,4,4a].
- 7) Attach horizontal assemblies between vertical assemblies.
- 8) Attach graphics to Velcro on back of assembled backwall.



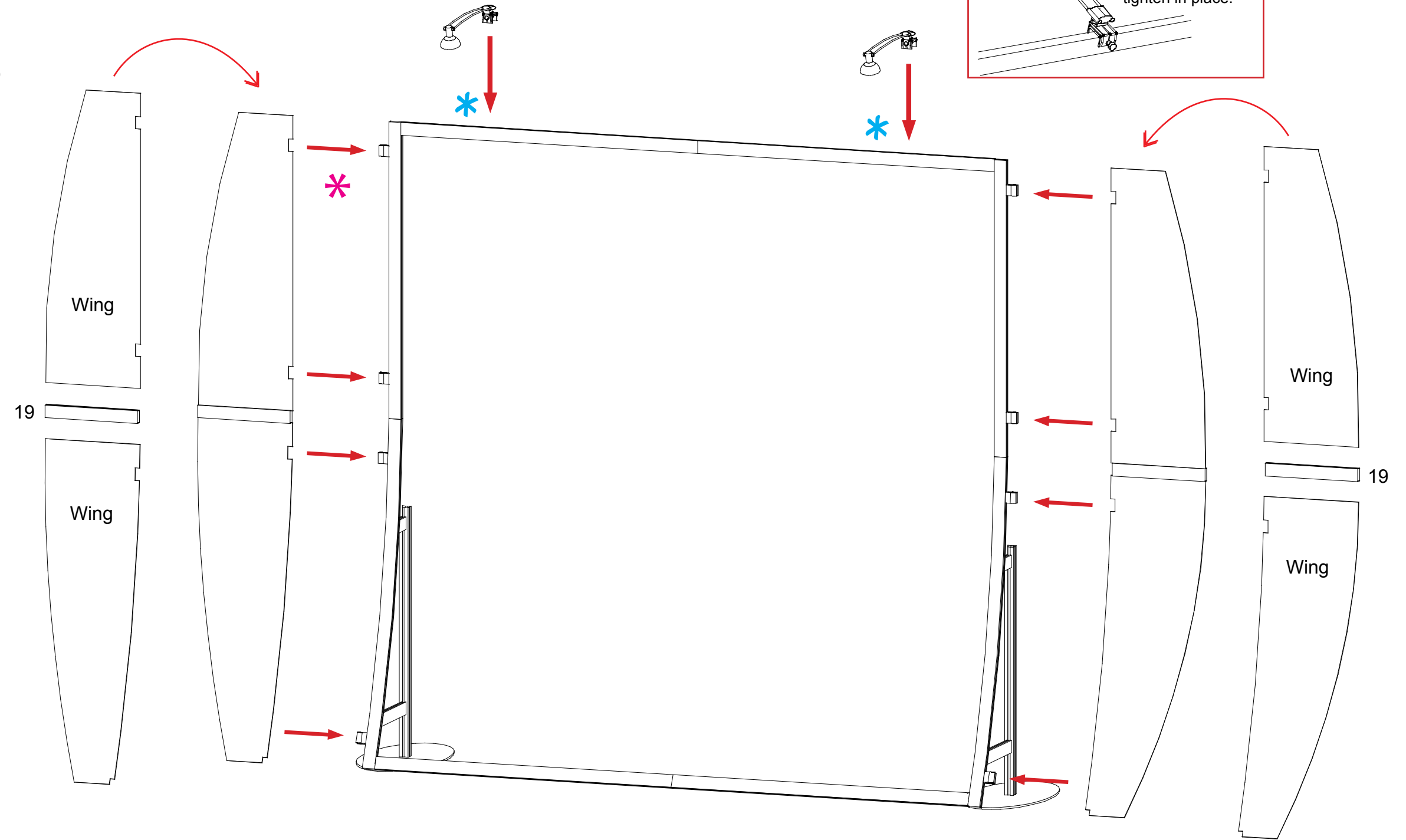
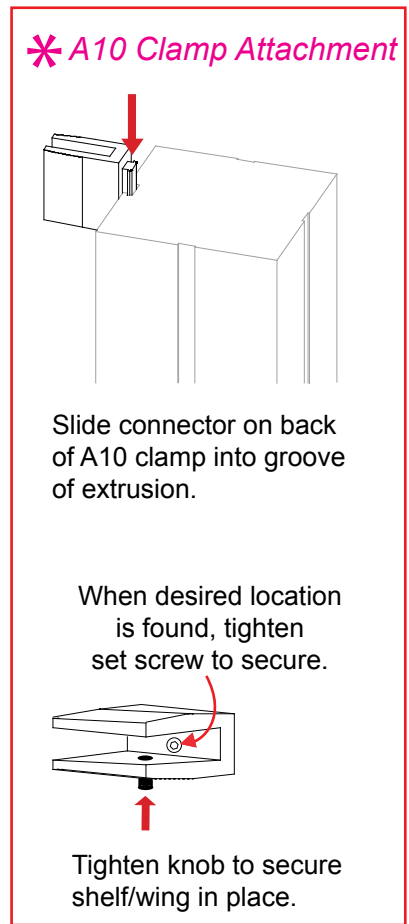
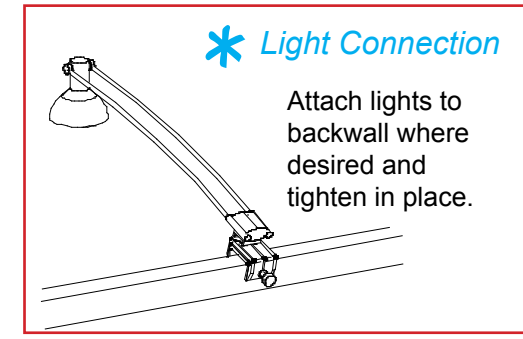
When assembled



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

Item	Qty.	Description
19	2	Wing Divider

- Steps:
- 1) Attach wings and wing dividers [19] to verticals using A10 Clamps. Refer to *A10 Clamp Detail*.
 - 2) Attach lights atop backwall. Refer to *Light Connection* detail.



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING