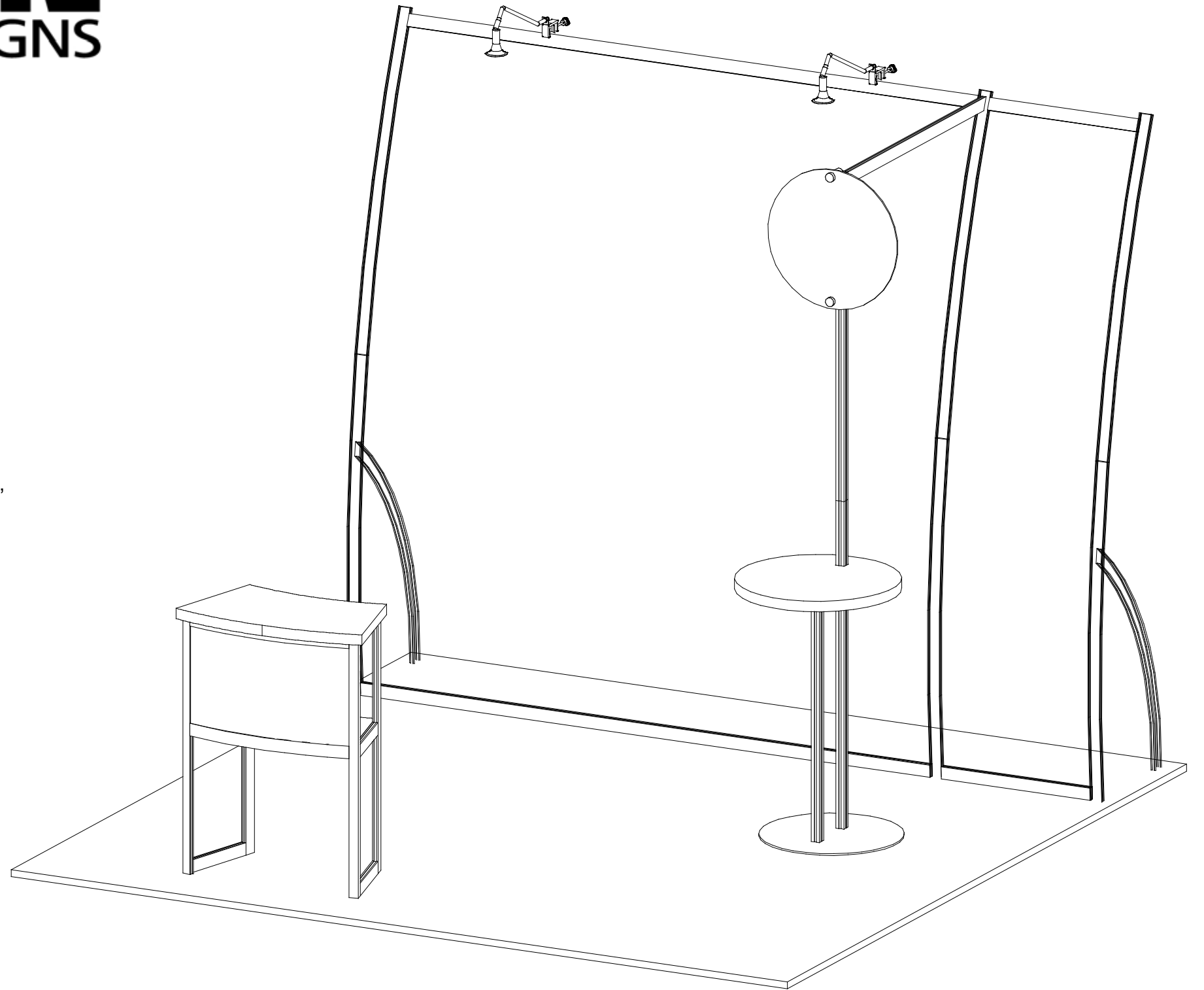
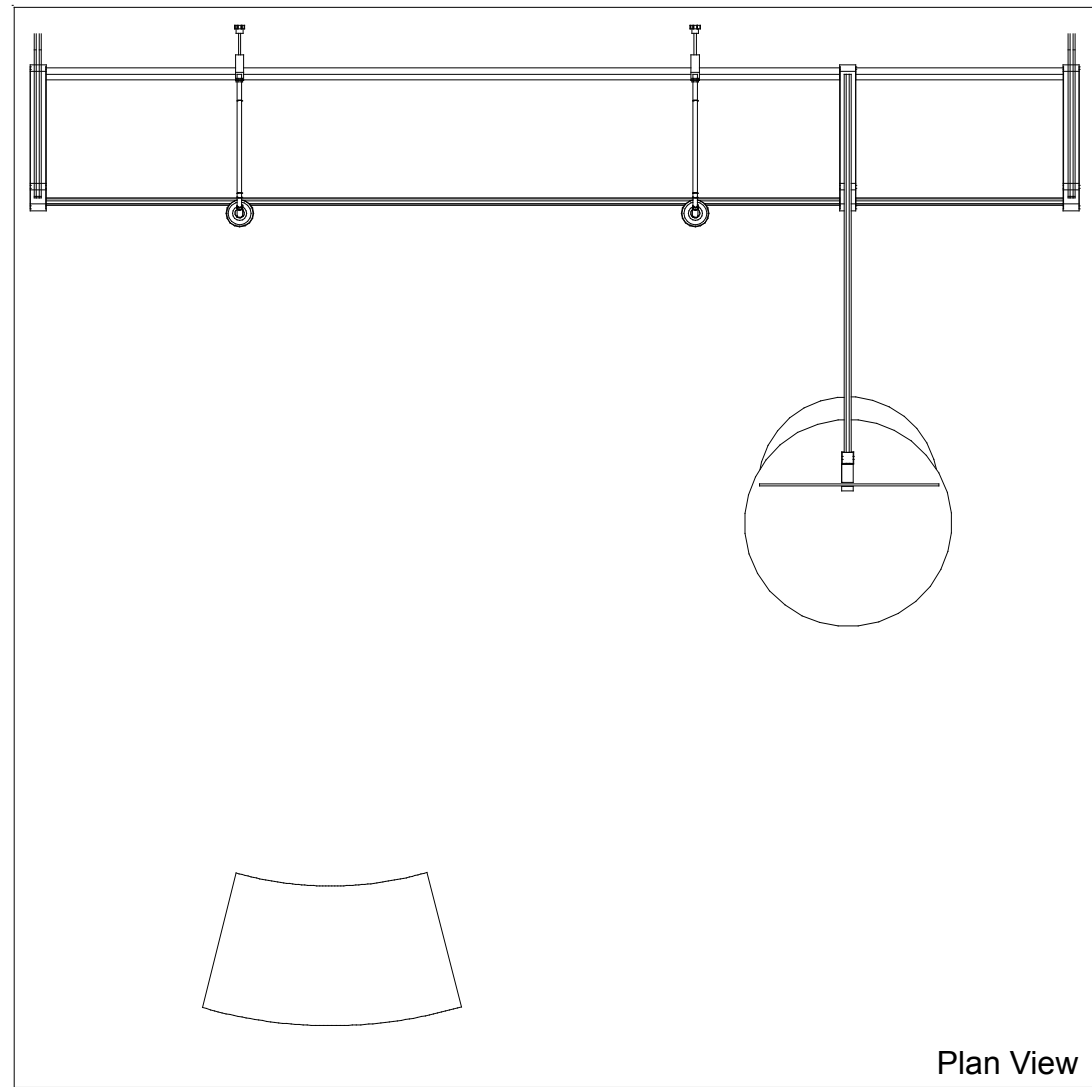


# MAGELLAN DESIGNS



WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

# MAGELLAN DESIGNS

## Using Your Set-up Instructions:

The Visionary Designs Set-up Instructions for Magellan displays are created specifically for your configuration. They are laid out sequentially, including an exploded view of the entire display and a logical series of detailed steps for assembly. We encourage you to study the instructions **before** attempting to assemble your exhibit.

### THIS IS VERY IMPORTANT!

Each page reminds you to tighten the setscrews after disassembling your exhibit to prevent loss of the locks and setscrews (see below in red).

## Cleaning & Packing Your Display:

- 1) Use care when cleaning aluminum extrusions or acrylic inserts. Use only non-abrasive cleaners.
- 2) When cleaning laminate inserts or counter tops, use mild cleansers and a soft material such as cotton.
- 3) Keep all display components away from extreme heat and long exposure to sunlight to avoid warping and fading.
- 4) Retain all packing materials. It will make re-packing much easier and will reduce the likelihood of shipping damage.

Hex Key Tool



Most visionary design exhibits can be assembled with the supplied Hex Key Tool. Occasionally, a flat head screwdriver may be required.

Typical Connection

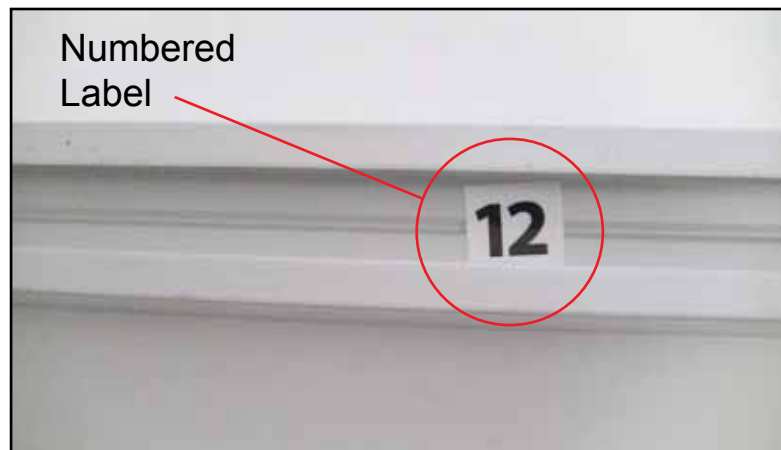


Detail A: Most horizontal extrusion connections have a patented expandable lock. This lock inserts into the groove of an opposing extrusion. Tightening the lock with the Hex Key Tool expands the lock and creates a strong positive connection.

Typical Connection

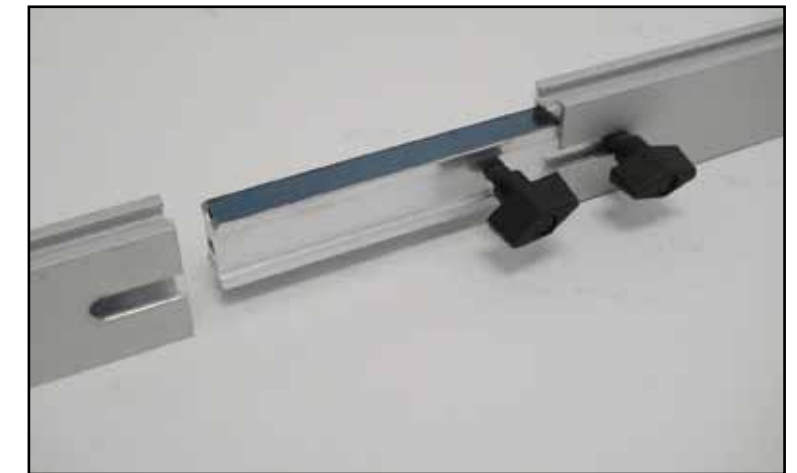


Numbered Label



Detail B: Each extrusion contains a numbered label that corresponds to set-up instructions. The label is located within a groove of the extrusion (when possible). Visionary Design labels contain Black numbers unless otherwise specified.

Horizontal Connection



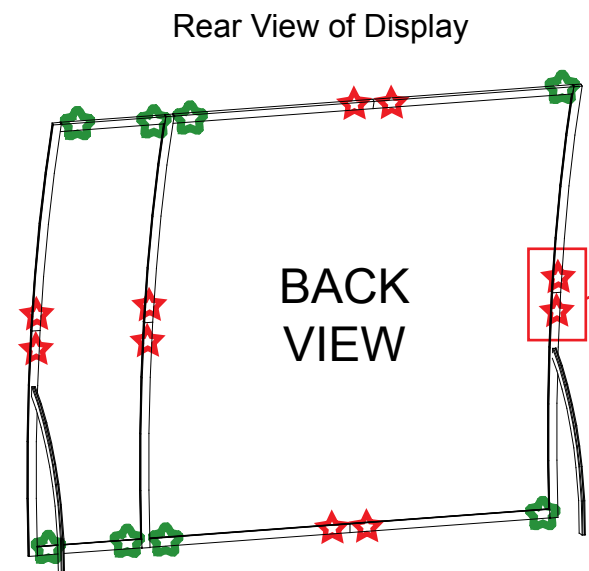
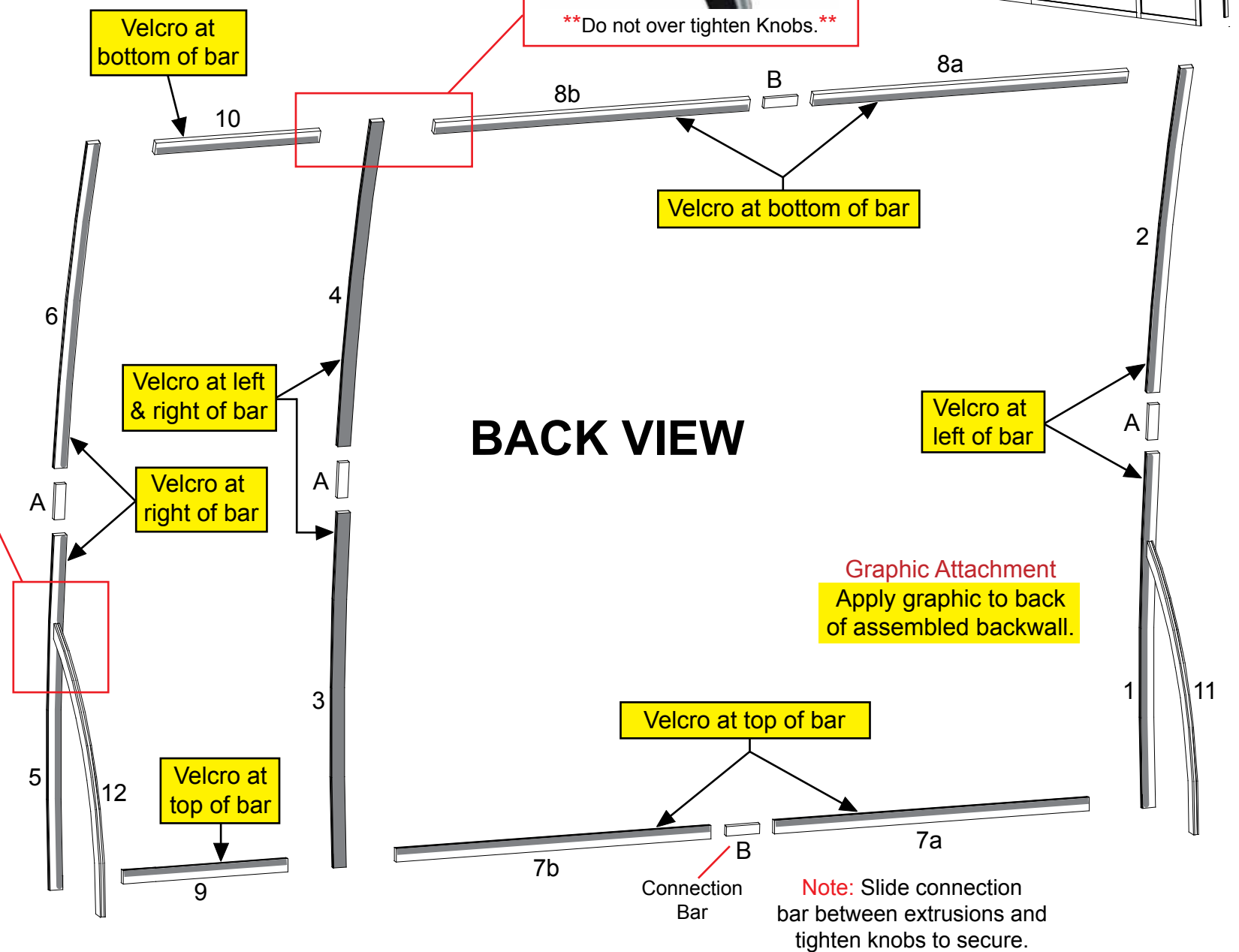
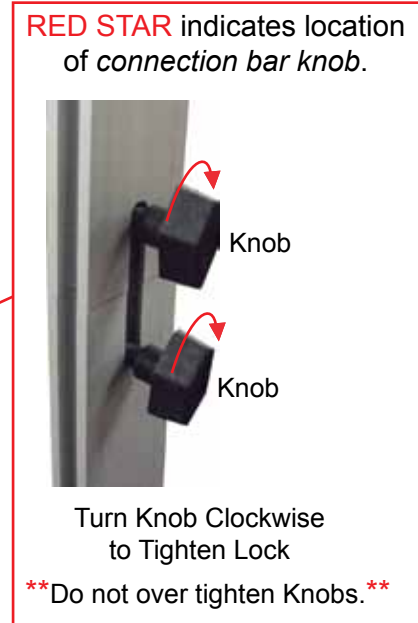
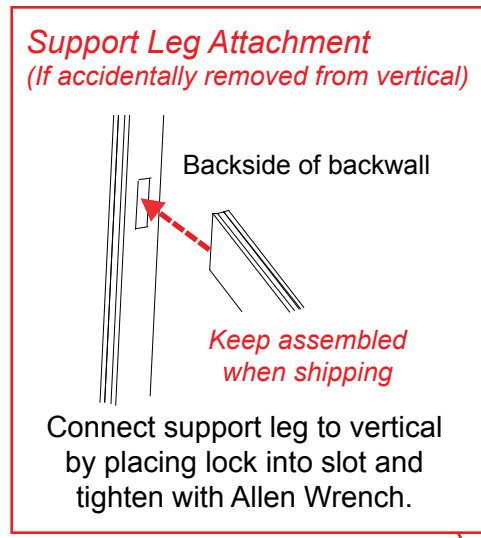
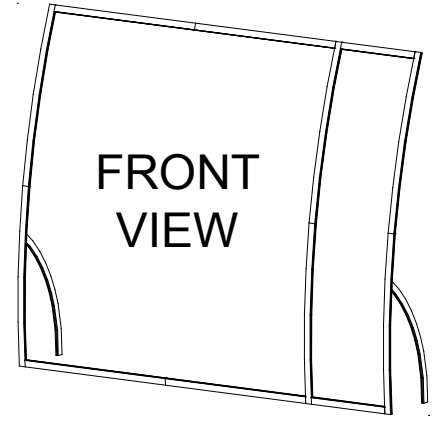
Detail C: A rectangular connection bar with plastic T Knobs is inserted between two horizontal extrusions joined end-to-end. Turn the knobs clockwise to tighten. Do Not Overtighten.

**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Part #	Qty	Description
1	1	48.5" h Lower Curved Extrusion
2	1	48.5" h Upper Curved Extrusion
3	1	48.5" h Lower Curved Extrusion
4	1	48.5" h Upper Curved Extrusion
5	1	48.5" h Lower Curved Extrusion
6	1	48.5" h Upper Curved Extrusion
7a/7b	1/1	44" w Lower Horizontal Extrusion
8a/8b	1/1	44" w Upper Horizontal Extrusion
9	1	23" w Lower Horizontal Extrusion
10	1	23" w Upper Horizontal Extrusion
11	1	Backwall Support Leg Extrusion
12	1	Backwall Support Leg Extrusion

**Steps**

- Unit can be assembled face down on the floor then lifted upright.*
- 1) Connect backwall upper and lower verticals together [ 1 to 2, 3 to 4 and 5 to 6].
  - 2) Connect horizontal extrusions together [7a to 7b and 8a to 8b].
  - 3) Attach horizontal assemblies [7a/7b and 8a/8b] between vertical assemblies [1/2 and 3/4].
  - 4) Attach horizontal extrusions [9 and 10] between vertical assemblies [3/4 and 5/6].
  - 5) Attach support leg extrusions [11 and 12] to back of verticals [1 and 5], see leg attachment detail.

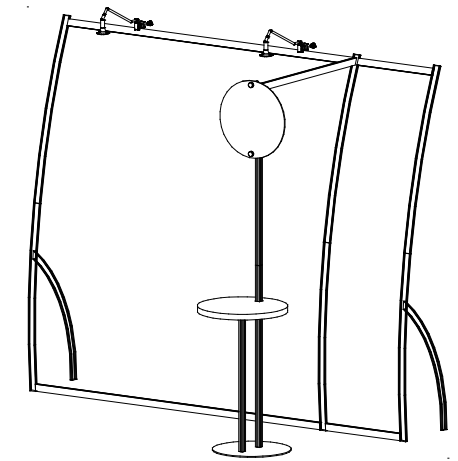
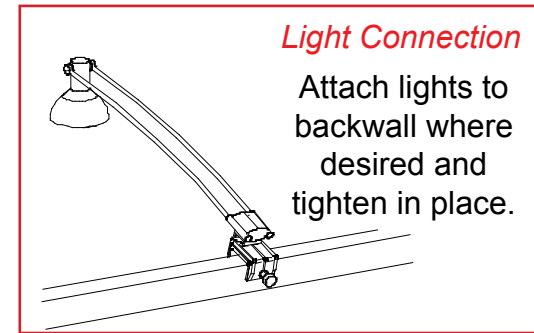


Graphic Attachment  
Apply graphic to back of assembled backwall.

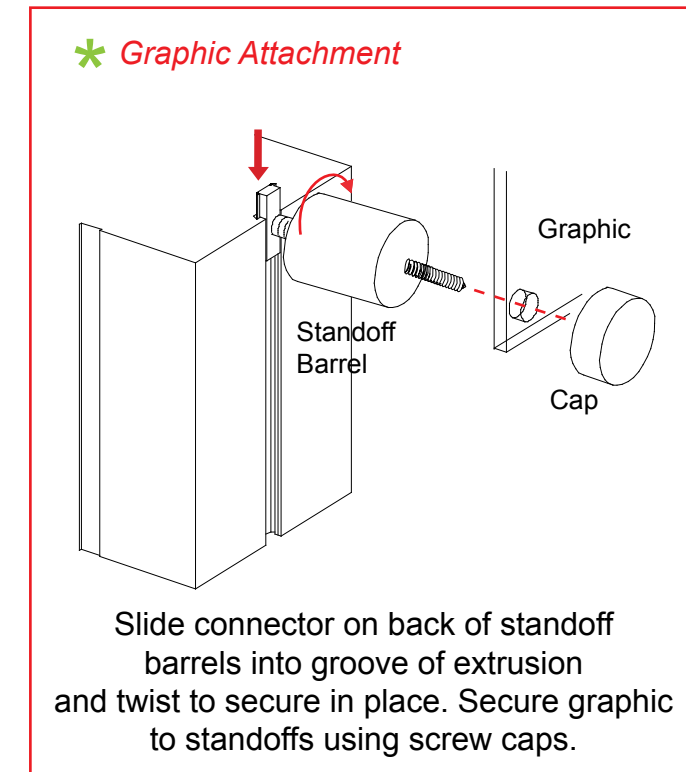
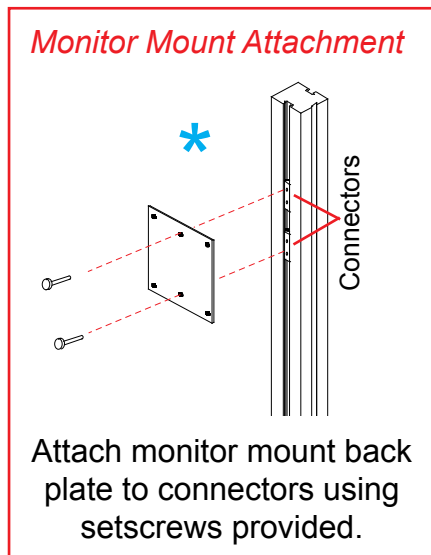
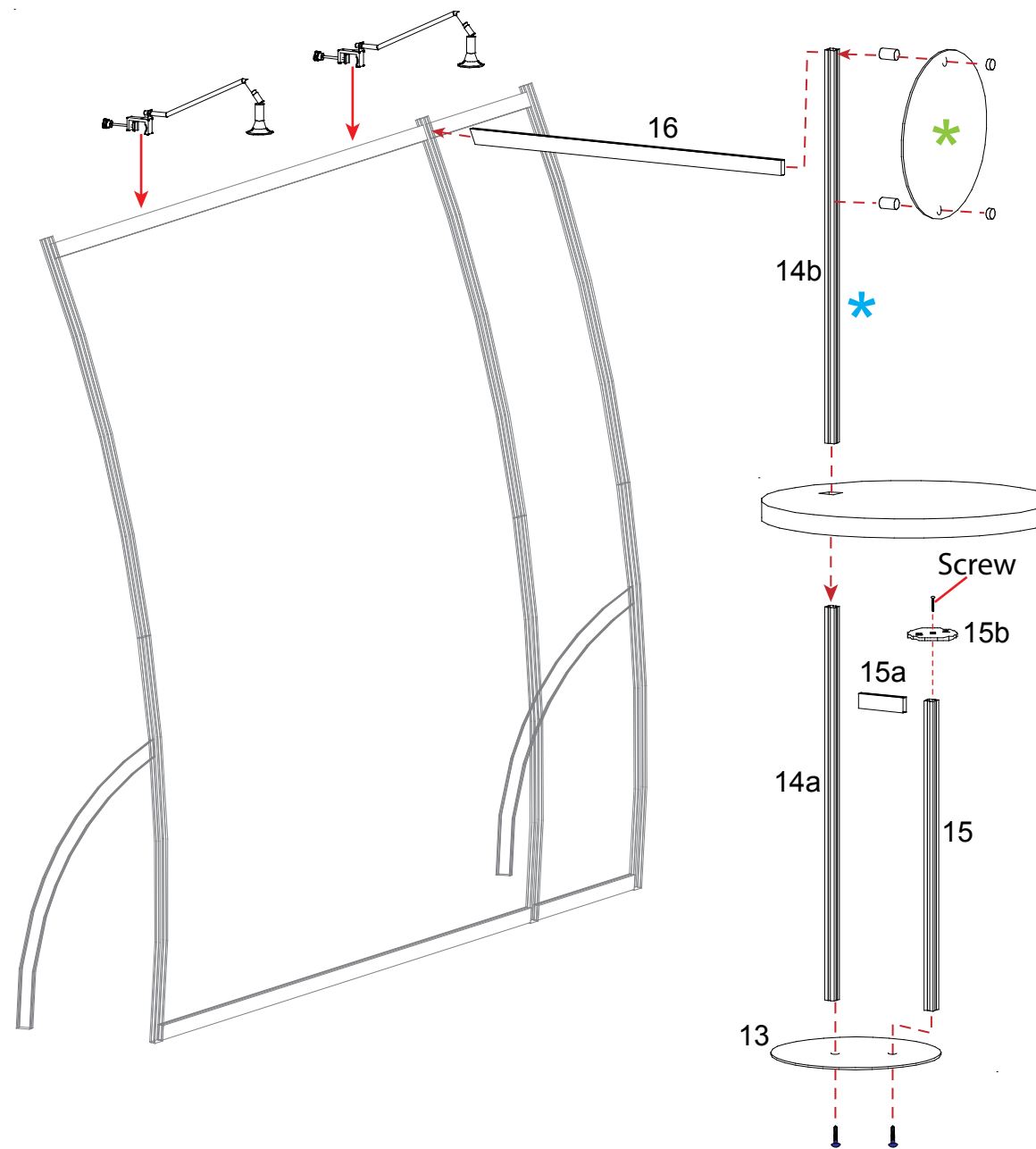
**WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING**

Steps:

- 1) Attach vertical extrusions [14a,15] to base plate [13] with screws.
- 2) Connect verticals [14a and 15] with horizontal extrusion [15a] and attach flange plate [15b] to vertical [15].
- 3) Slide counter top onto vertical [14a] and screw to flange plate [15b] with thumbscrews.
- 4) Attach vertical [14b] to vertical [14a].
- 5) Connect assembled vertical [14a/14b] to assembled backwall with horizontal extrusion [16].
- 6) Attach circular graphic to assembled vertical [14a/14b] using standoff screws.
- 7) Attach lights to assembled backwall where desired.



Item	Qty.	Description
13	1	Base Plate
14a	1	47" h Vertical Extrusion
14b	1	47" h Vertical Extrusion
15	1	37" h Vertical Extrusion
15a	1	6" w Horizontal Extrusion
15b	1	Flange Plate
16	1	42" w Vertical Extrusion

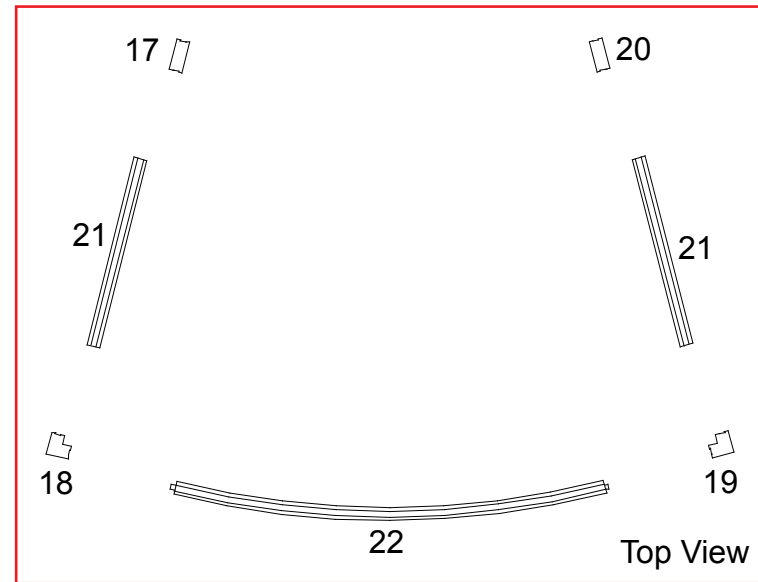


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Part Number	Qty	Description
17	1	37.5"h Vertical Extrusion
18	1	37.5"h Corner Extrusion
19	1	37.5"h Corner Extrusion
20	1	37.5"h Vertical Extrusion
21/21a	4/2	11"w Horizontal Extrusion
22	2	24.875"w Horizontal Extrusion

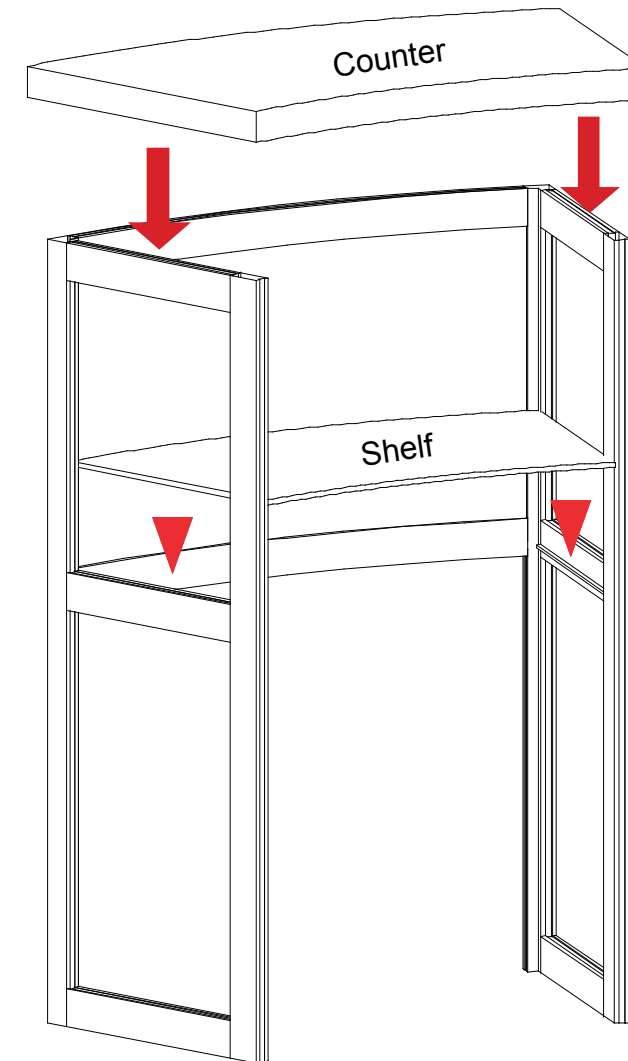
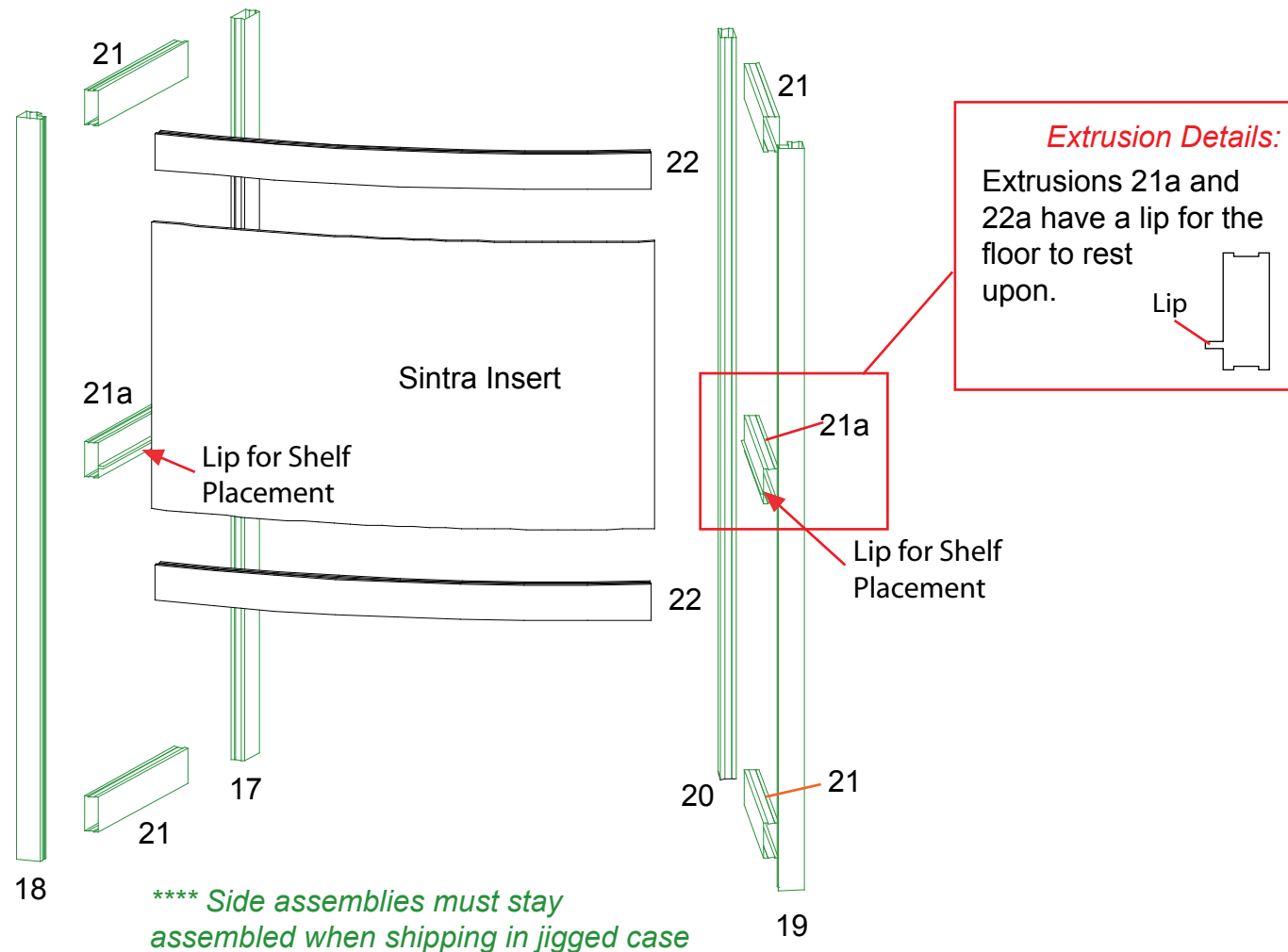
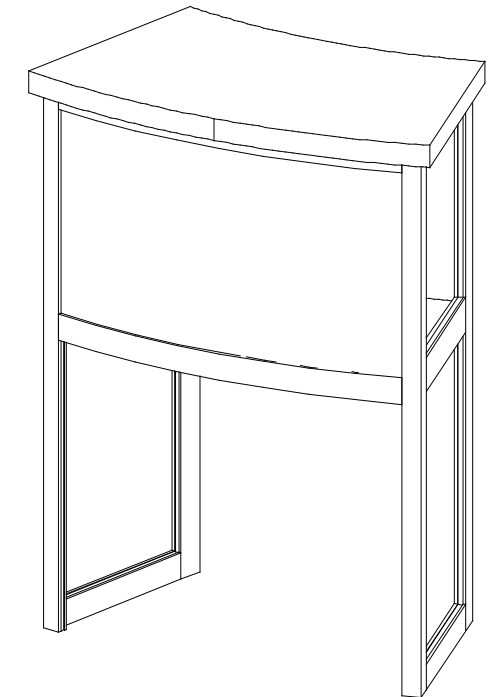
Steps

- 1) Attach horizontal extrusions [21 and 21a] between vertical extrusions [17&18 and 19&20], see Top View for extrusion orientation.
- 2) Attach curved horizontal extrusions [22] between corner extrusions [18 and 19], placing insert between curved horizontals.



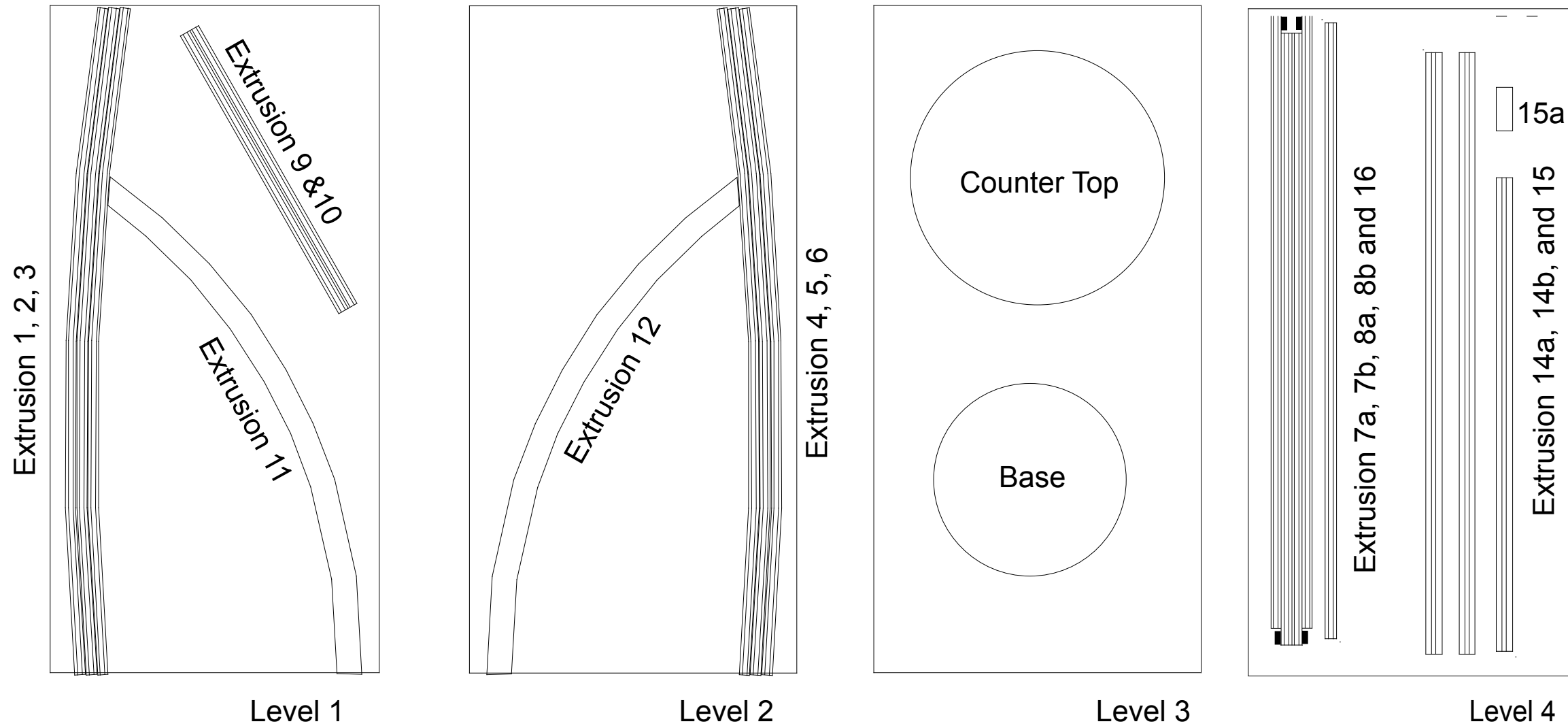
Steps (Cont'd):

- 3) Place shelf atop lip of extrusions.
- 4) Set counter top atop assembled base.



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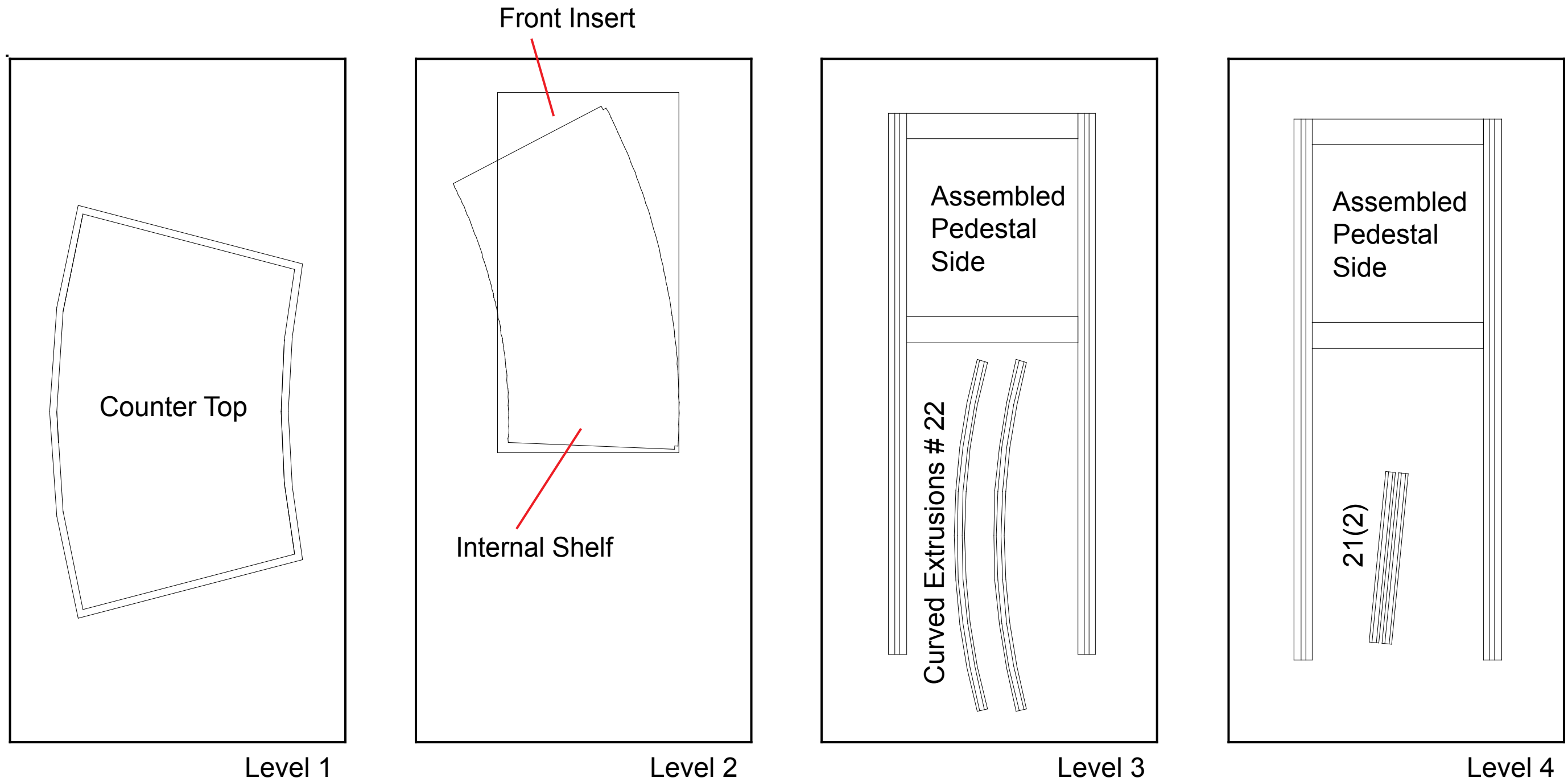
### Case 1: Backwall Components



*Additional Items:*  
Halogen Lights  
Graphics  
Setup Hardware

WHEN DISASSEMBLING ALUMINUM EXTRUSION, TIGHTEN ALL SETSCREWS AND LOCKS TO PREVENT LOSS DURING SHIPPING

## Case 2: Pedestal Components



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