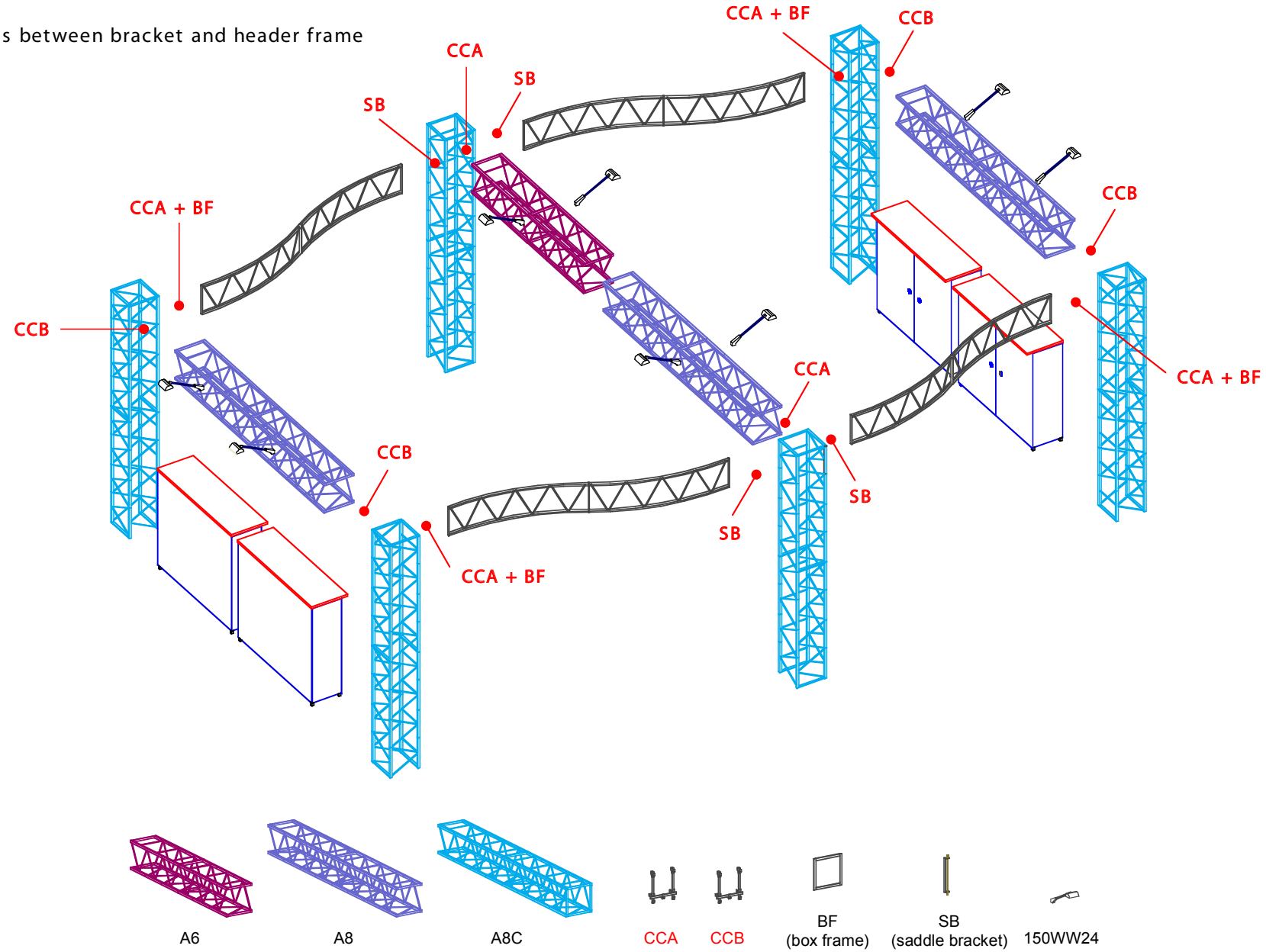
NOTES

Flat side of saddle bracket attaches to header frame.

Secure it to the horizontal, right next to leg with the long pin.

Box frame attaches between bracket and header frame